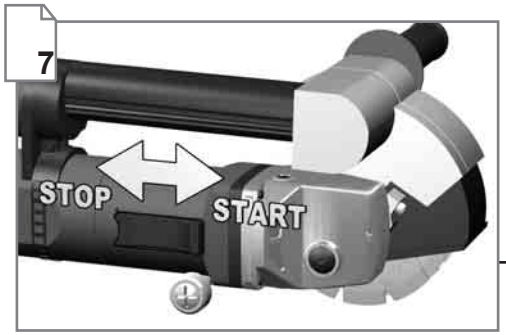
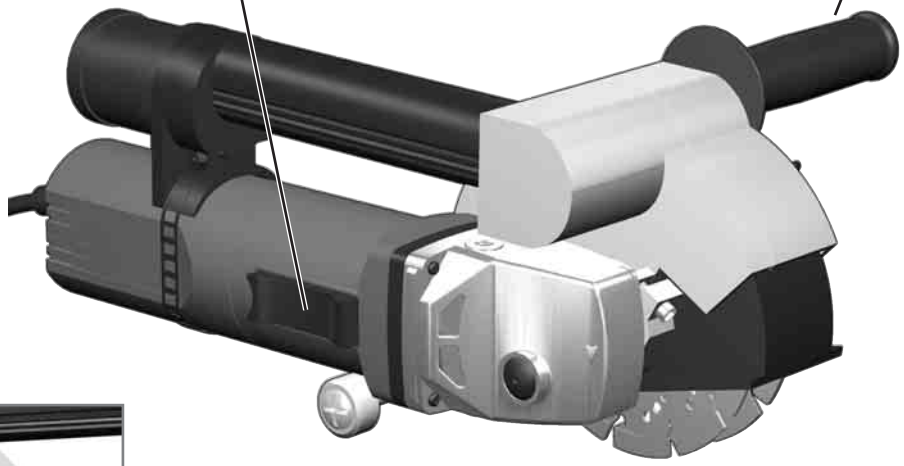
Nothing but **HEAVY DUTY.®**

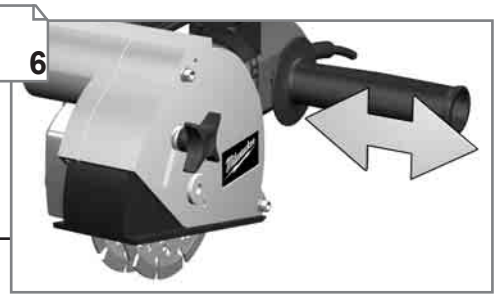


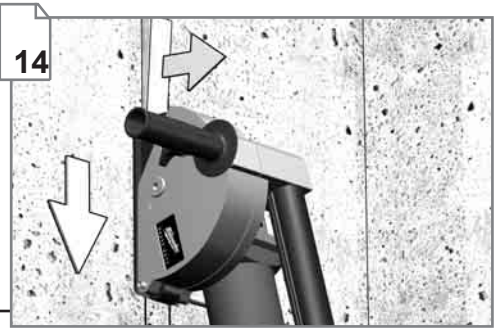
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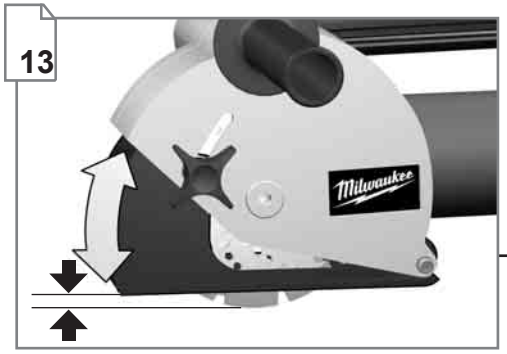
Original instructions


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STOP
START

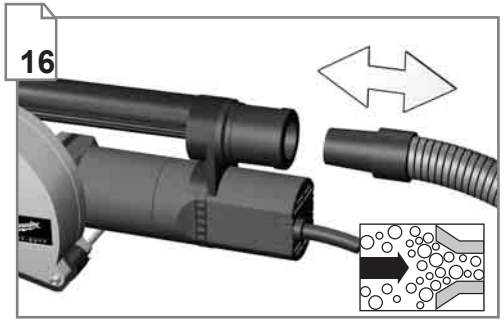


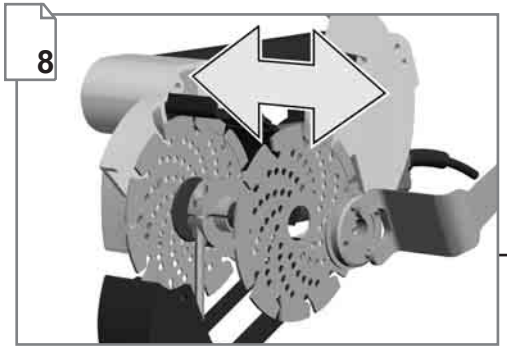

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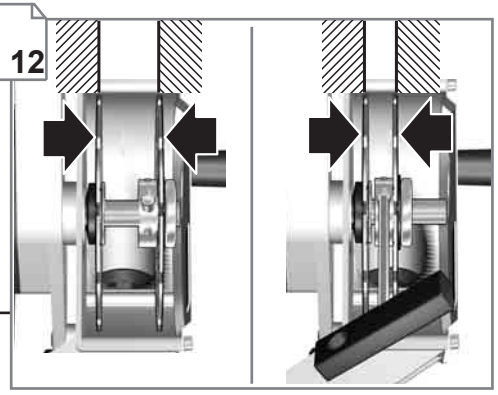

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Milwaukee


Milwaukee

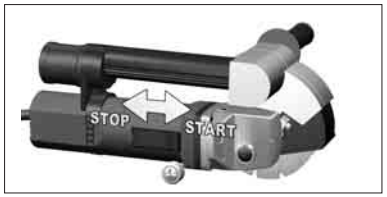

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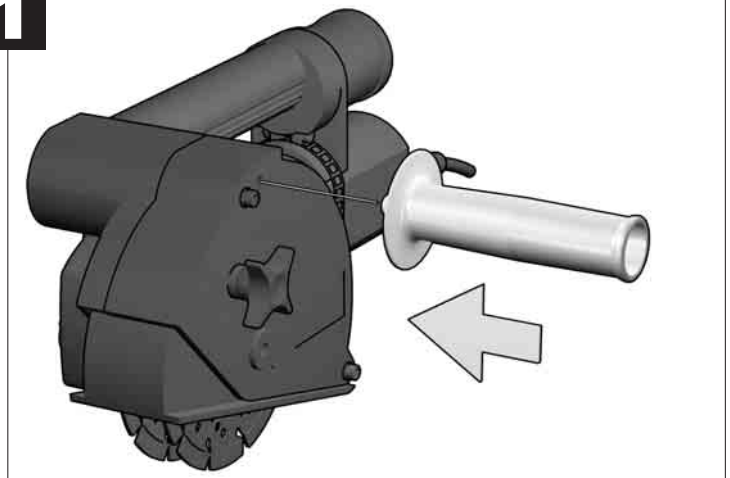




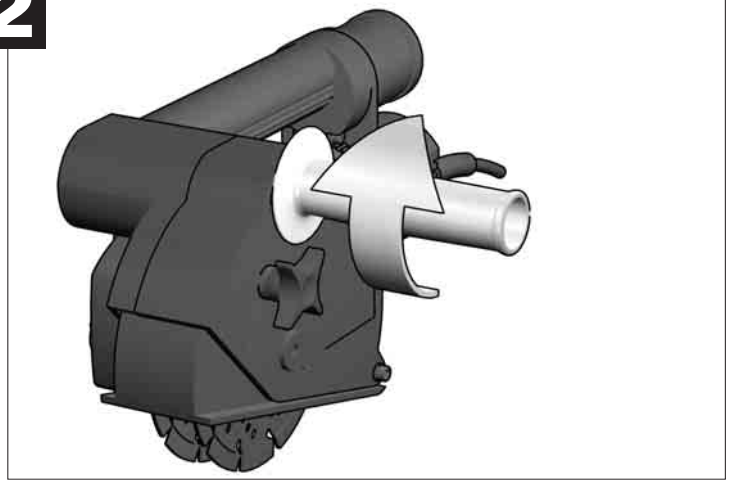




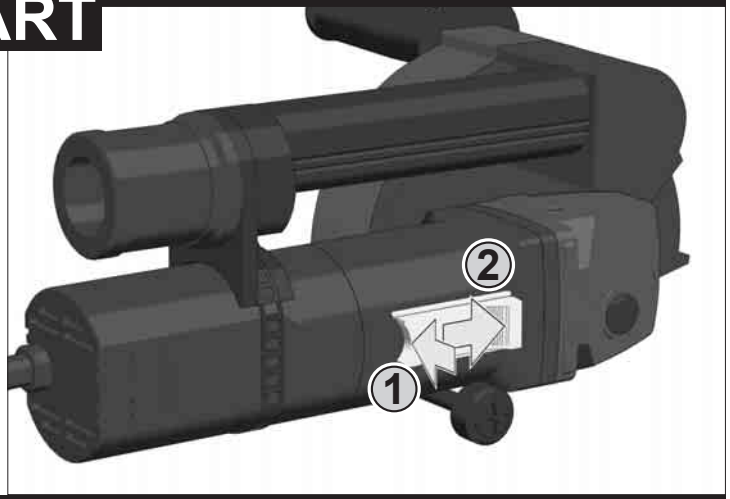
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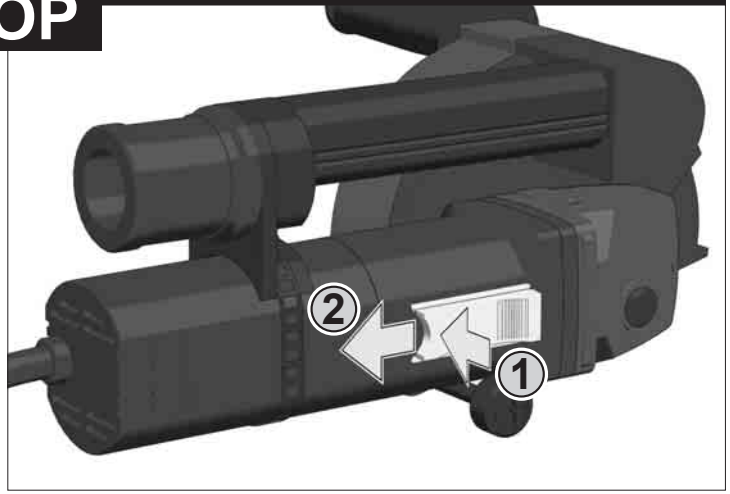
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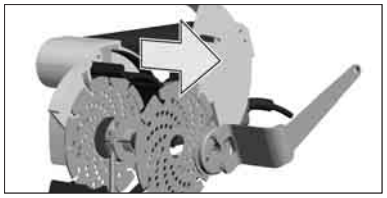


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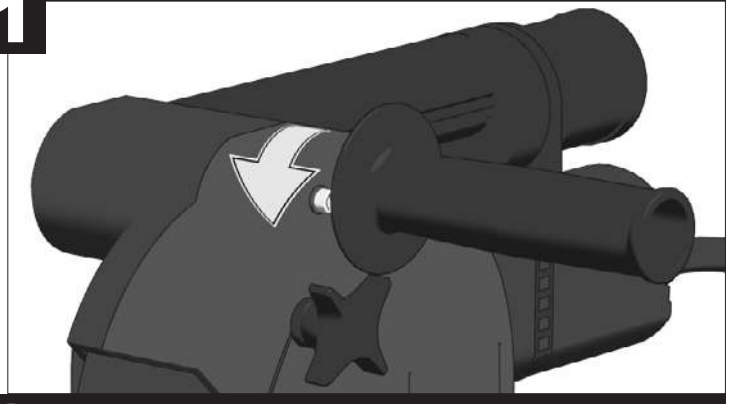
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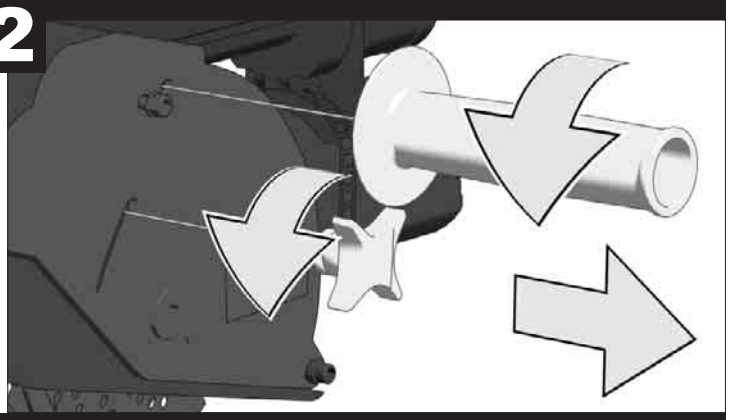




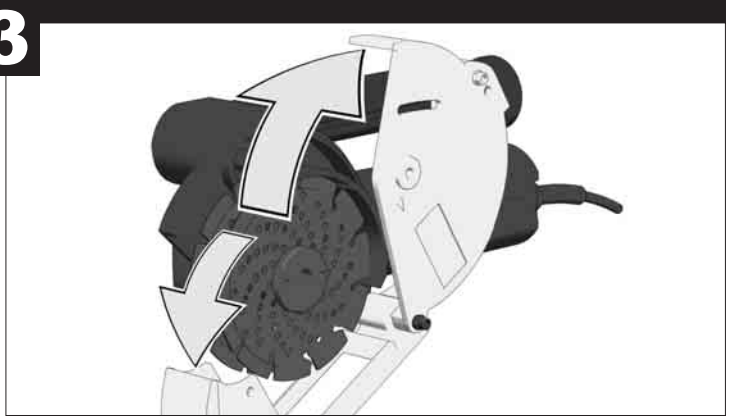
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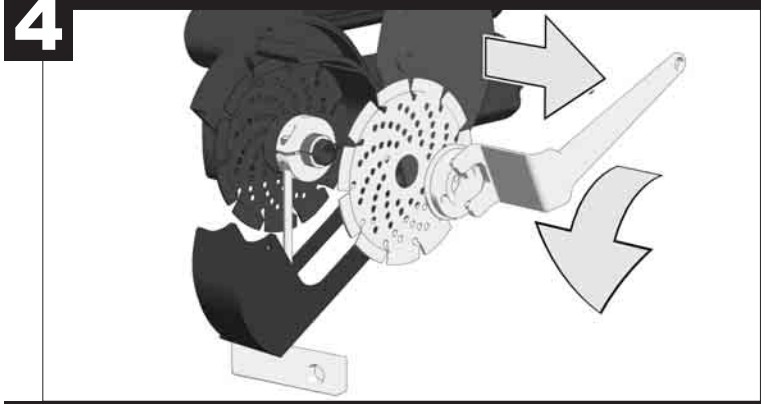
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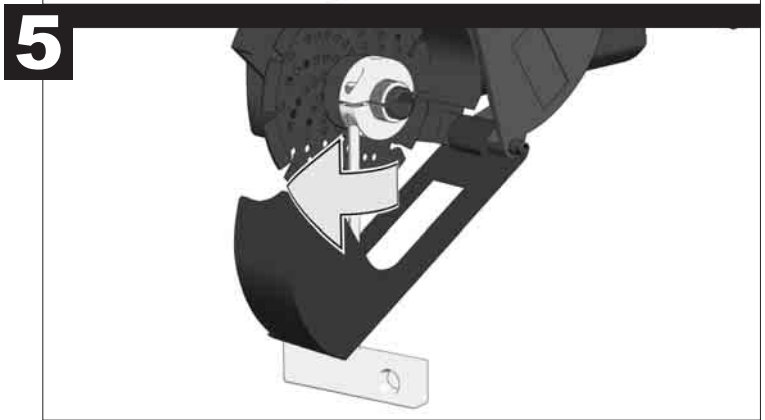
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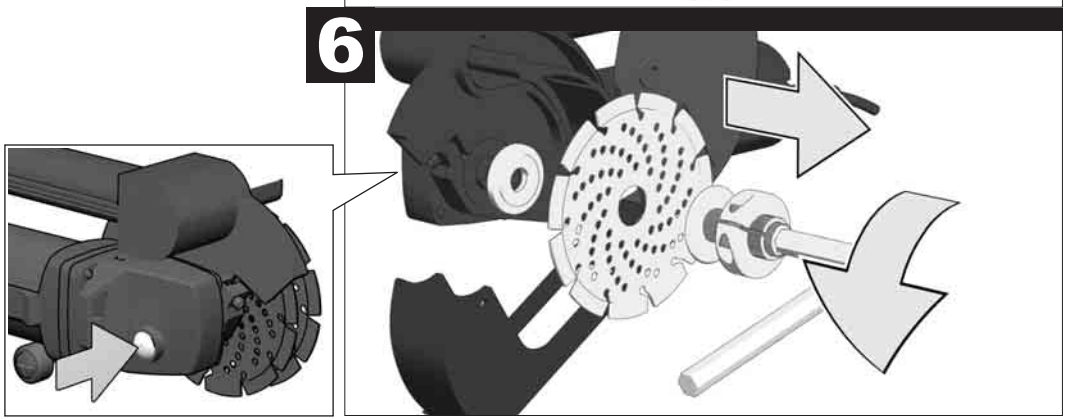
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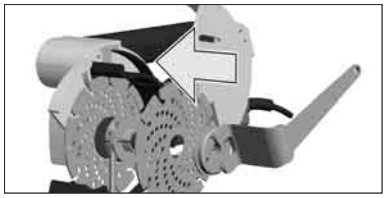


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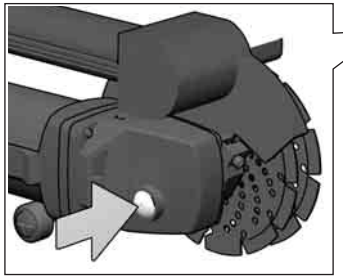


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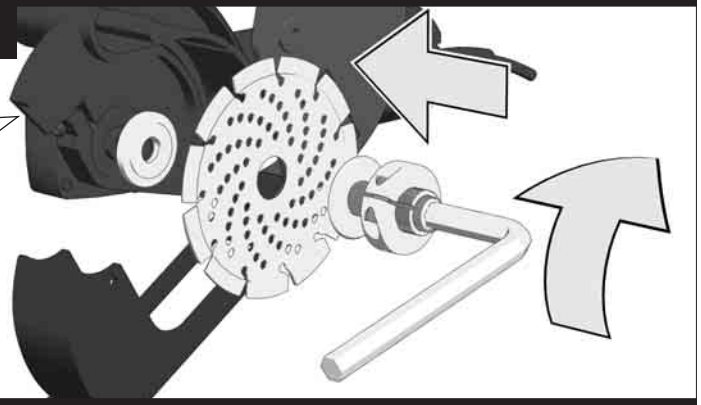




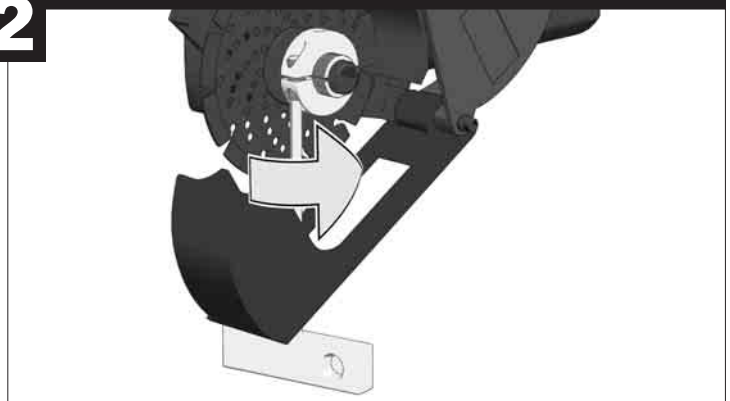




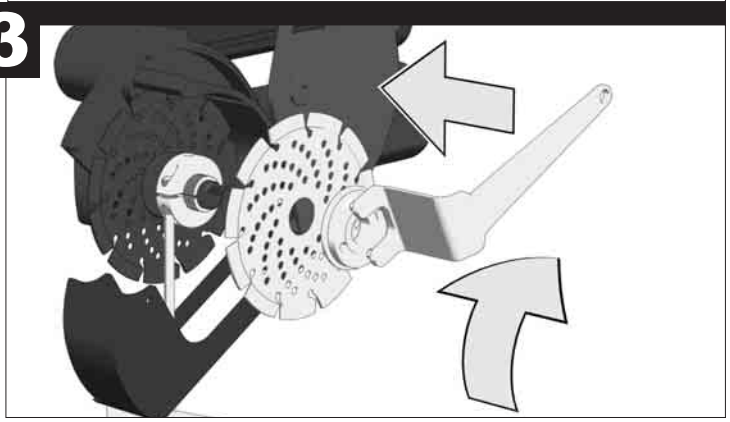
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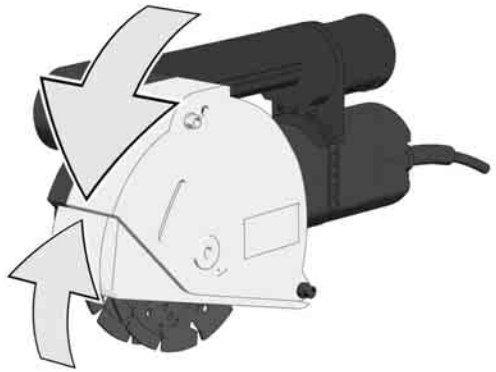
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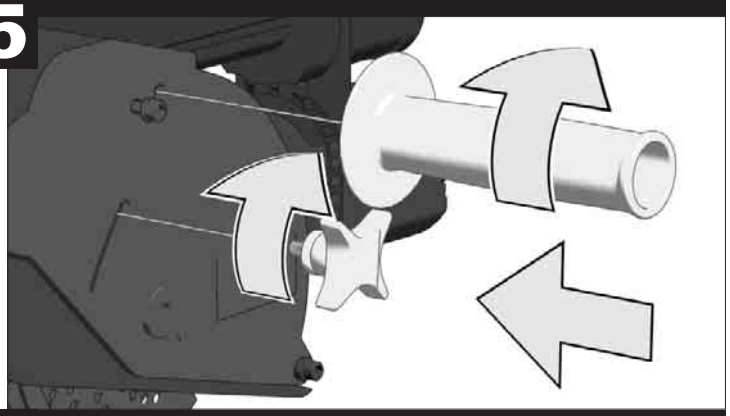
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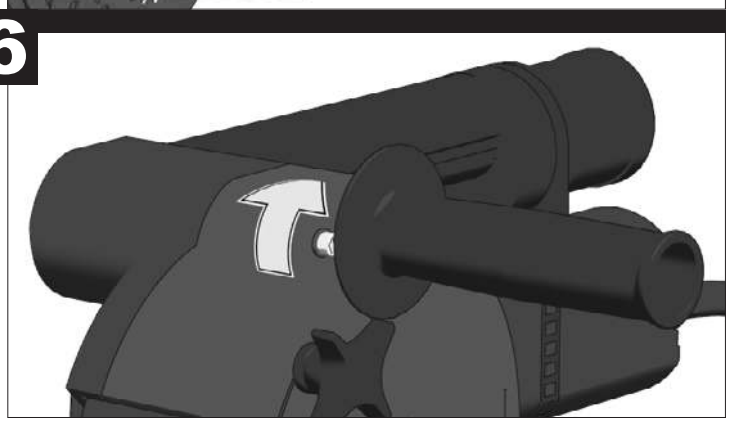
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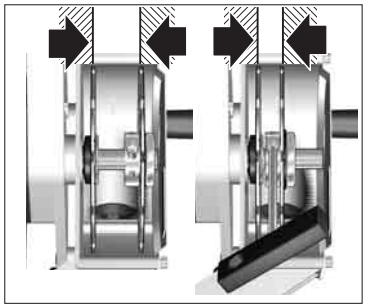


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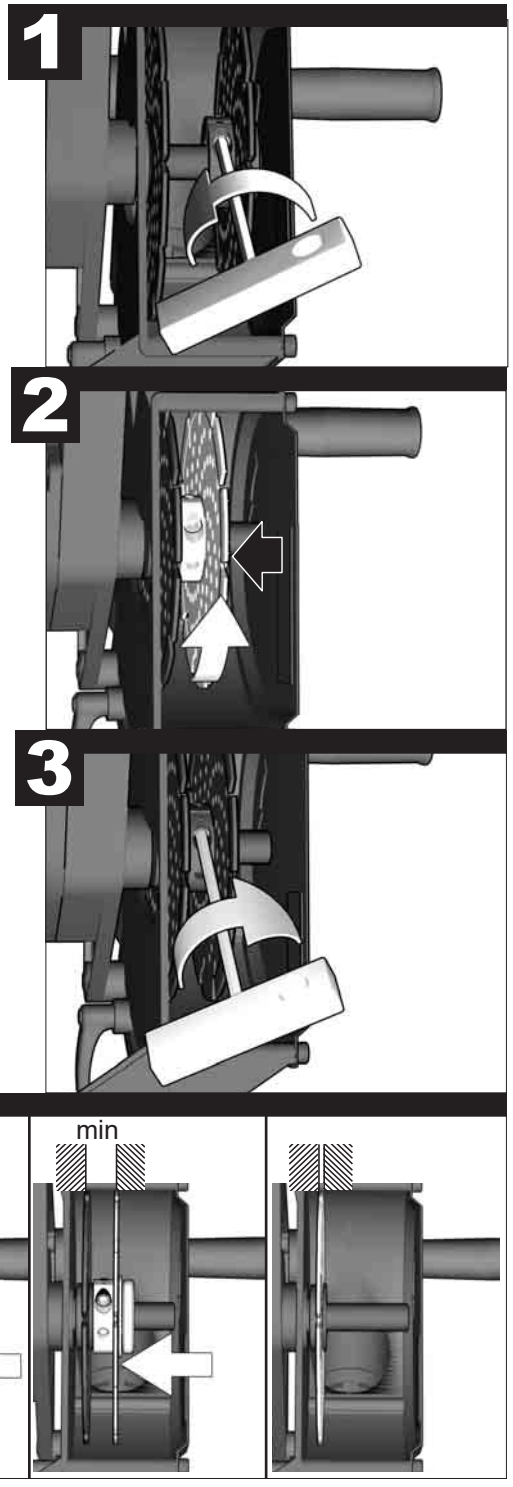


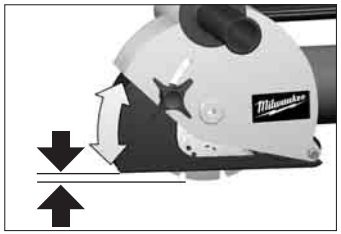
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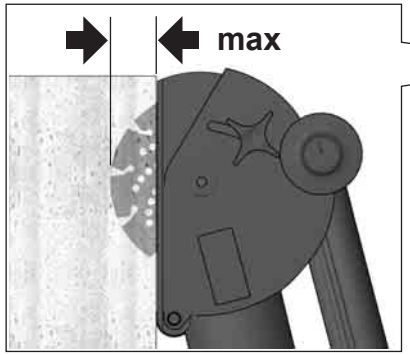


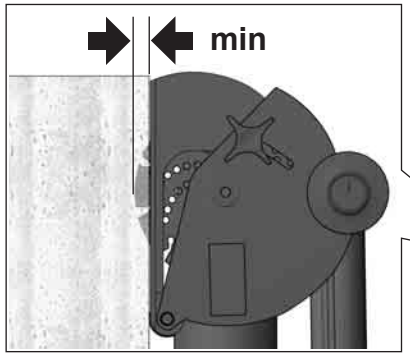


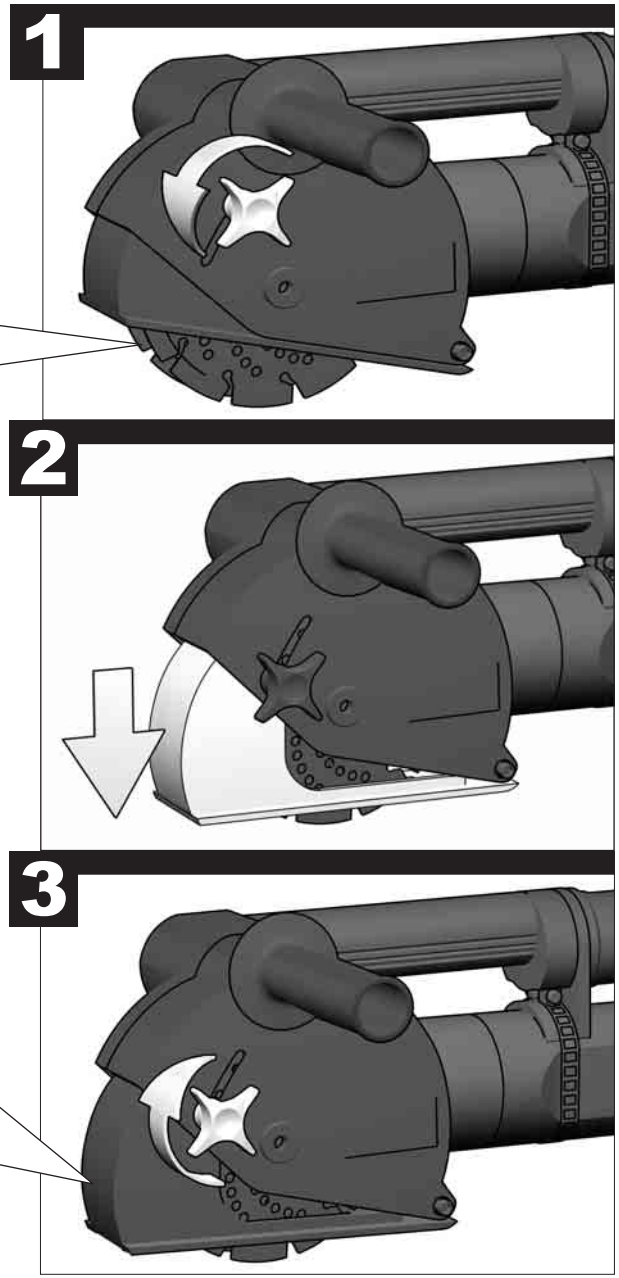


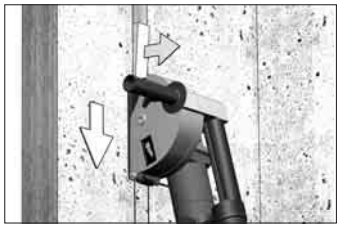

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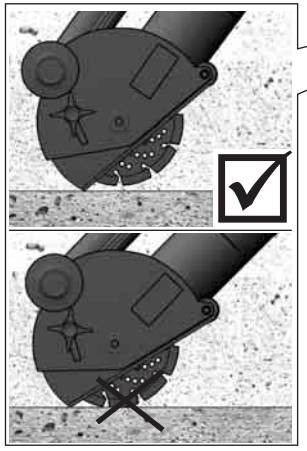

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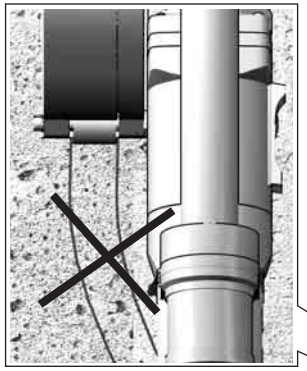

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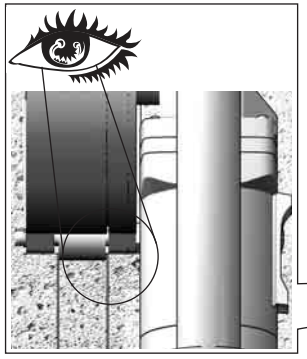

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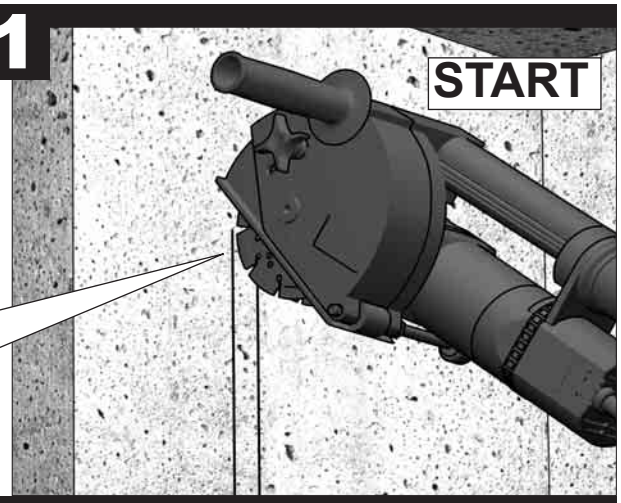




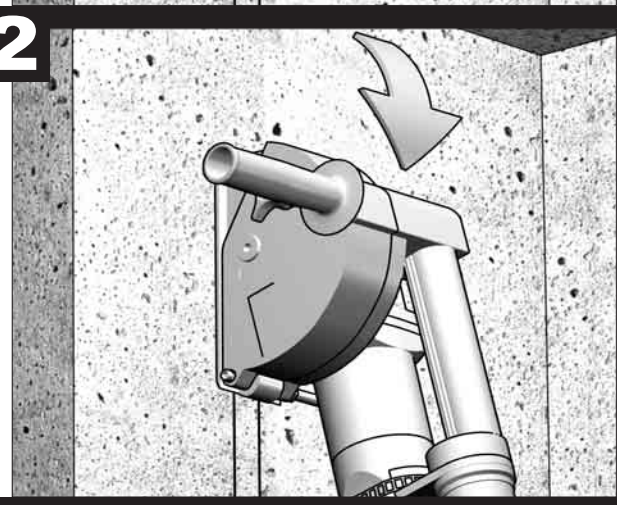


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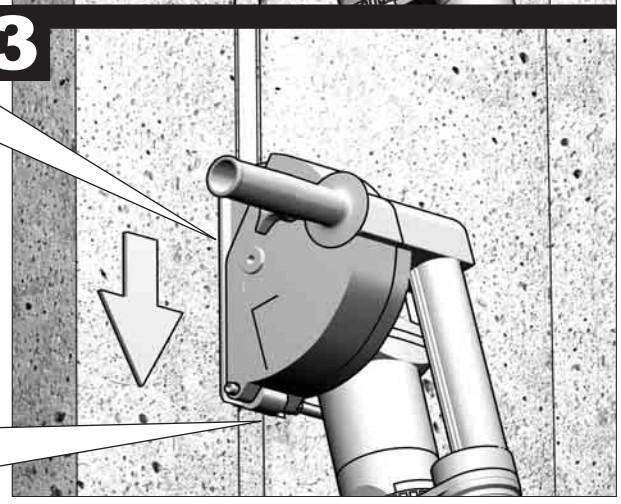
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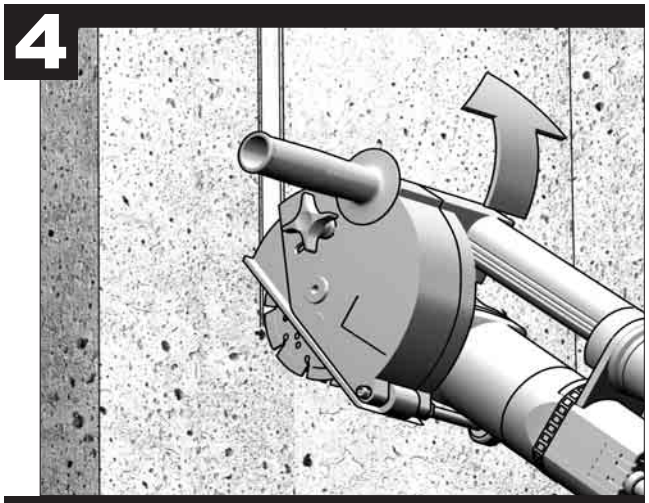
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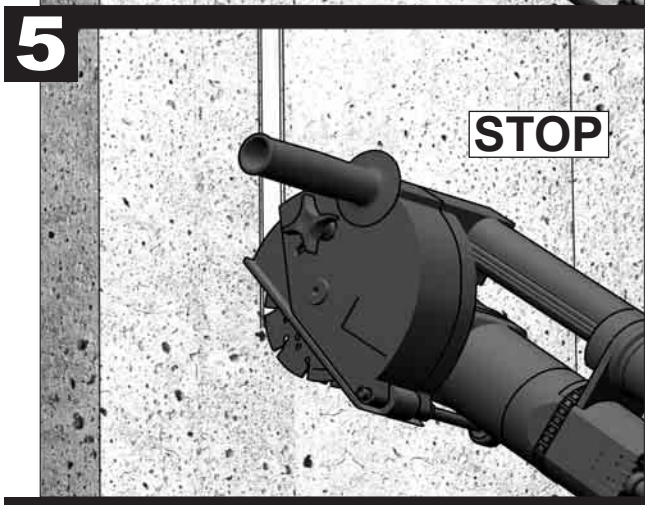


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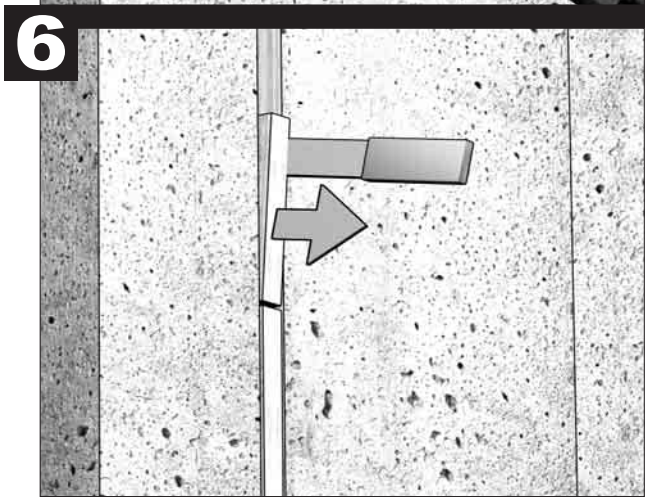


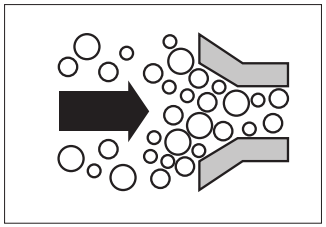
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STOP

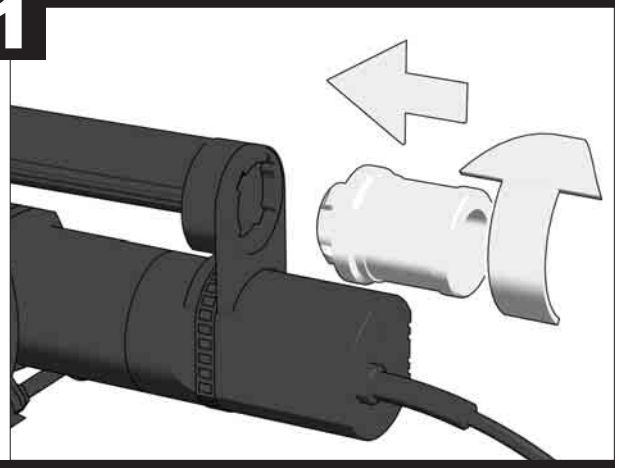


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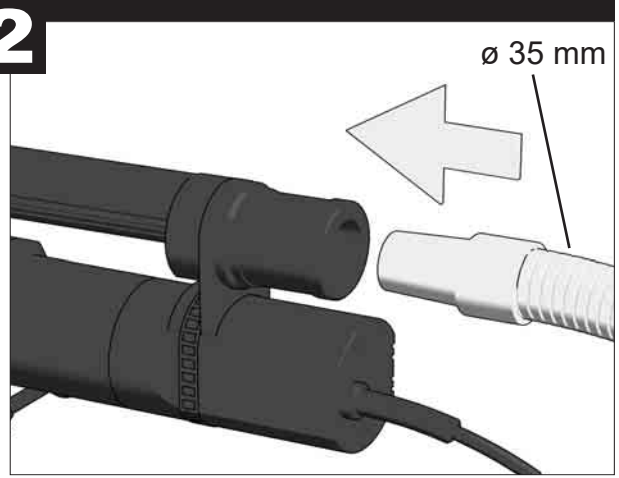


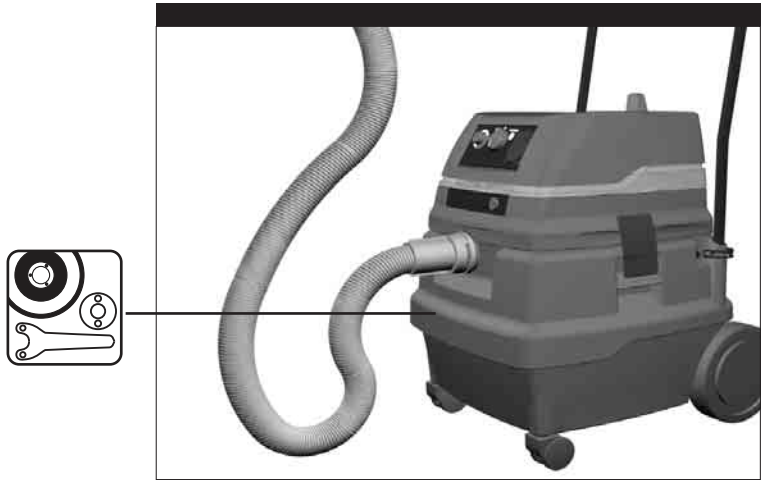


1



2





TECHNICAL DATA WALL CHASER	WCE 30 (110 V)	WCE 30
Production code	3838 61 06... ...000001-999999	3838 56 06... 3858 20 06... ...000001-999999
Rated input	1300 W	1500 W
Rated speed	8600 min^{-1}	8600 min^{-1}
D=Diamond cutting disk diameter max. d=hole diameter	125 mm 22,2 mm	125 mm 22,2 mm
 b=Cutting disk thickness min. / max.	2,4 / 2,6 mm	2,4 / 2,6 mm
Cutting depth	8-30 mm	8-30 mm
Cutting width	19-26 mm	19-26 mm
Weight according EPTA-Procedure 01/2014	4,1 kg	4,1 kg
Noise/Vibration Information Measured values determined according to EN 60 745. Typically, the A-weighted noise levels of the tool are:		
Sound pressure level (K=3dB(A)) Sound power level (K=3dB(A))	98 dB(A) 109 dB(A)	98 dB(A) 109 dB(A)
Wear ear protectors!		
Vibration total values (triaxial vector sum) determined according to EN 60745.		
Vibration emission value $a_{h,SG}$ Uncertainty K	7 m/s^2 1,5 m/s^2	7 m/s^2 1,5 m/s^2

WARNING

The vibration emission level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.

⚠ WARNING! Read all safety warnings and all instructions. Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury. **Save all warnings and instructions for future reference.**

⚠ CUT-OFF MACHINE SAFETY WARNINGS

a) The guard provided with the tool must be securely attached to the power tool and positioned for maximum safety, so the least amount of wheel is exposed towards the operator. Position yourself and bystanders away from the plane of the rotating wheel. The guard helps to protect operator from broken wheel fragments and accidental contact with wheel.

b) Use only bonded reinforced or diamond cut-off wheels for your power tool. Just because an accessory can be attached to your power tool, it does not assure safe operation.

c) The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool. Accessories running faster than their rated speed can break and fly apart.

d) Wheels must be used only for recommended applications. For example: do not grind with the side of cut-off wheel. Abrasive cut-off wheels are intended for peripheral grinding, side forces applied to these wheels may cause them to shatter.

e) Always use undamaged wheel flanges that are of correct diameter for your selected wheel. Proper wheel flanges support the wheel thus reducing the possibility of wheel breakage.

f) Do not use worn down reinforced wheels from larger power tools. Wheels intended for a larger power tool are not suitable for the higher speed of a smaller tool and may burst.

g) The outside diameter and the thickness of your accessory must be within the capacity rating of your power tool. Incorrectly sized accessories cannot be adequately guarded or controlled.

h) The arbour size of wheels and flanges must properly fit the spindle of the power tool. Wheels and flanges with arbour holes that do not match the mounting hardware of the power tool will run out of balance, vibrate excessively and may cause loss of control.

i) Do not use damaged wheels. Before each use, inspect the wheels for chips and cracks. If power tool or wheel is dropped, inspect for damage or install an undamaged wheel. After inspecting and installing the wheel, position yourself and bystanders away from the plane of the rotating wheel and run the power tool at maximum no load speed for one minute. Damaged wheels will normally break apart during this test time.

j) Wear personal protective equipment. Depending on application, use face shield, safety goggles or safety glasses. As appropriate, wear dust mask, hearing protectors, gloves and shop apron capable of stopping small abrasive or workpiece fragments. The eye protection must be capable of stopping flying debris generated by various operations. The dust mask or respirator must be capable of filtrating particles generated by your operation. Prolonged exposure to high intensity noise may cause hearing loss.

k) Keep bystanders a safe distance away from work area. Anyone entering the work area must wear personal protective equipment. Fragments of workpiece or of a broken wheel may fly away and cause injury beyond immediate area of operation.

l) Hold the power tool by insulated gripping surfaces only, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a „live“ wire may make exposed metal parts of the power tool „live“ and could give the operator an electric shock.

m)Position the cord clear of the spinning accessory. If you lose control, the cord may be cut or snagged and your hand or arm may be pulled into the spinning accessory.

n) Never lay the power tool down until the accessory has come to a complete stop. The spinning wheel may grab the surface and pull the power tool out of your control.

o) Do not run the power tool while carrying it at your side. Accidental contact with the spinning accessory could snag your clothing, pulling the accessory into your body.

p) Regularly clean the power tool's air vents. The motor's fan will draw the dust inside the housing and excessive accumulation of powdered metal may cause electrical hazards.

q) Do not operate the power tool near flammable materials. Sparks could ignite these materials.

r) Do not use accessories that require liquid coolants. Using water or other liquid coolants may result in electrocution or shock.

Further safety instructions for abrasive cutting-off operations

Kickback and related warnings

Kickback is a sudden reaction to a pinched or snagged rotating wheel. Pinching or snagging causes rapid stalling of the rotating wheel which in turn causes the uncontrolled power tool to be forced in the direction opposite of the wheel's rotation at the point of the binding.

For example, if an abrasive wheel is snagged or pinched by the workpiece, the edge of the wheel that is entering into the pinch point can dig into the surface of the material causing the wheel to climb out or kick out. The wheel may either jump toward or away from the operator, depending on direction of the wheel's movement at the point of pinching. Abrasive wheels may also break under these conditions.

Kickback is the result of power tool misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

a) Maintain a firm grip on the power tool and position your body and arm to allow you to resist kickback forces. Always use auxiliary handle, if provided, for maximum control over kickback or torque reaction during start-up. The operator can control torque reactions or kickback forces, if proper precautions are taken.

b) Never place your hand near the rotating accessory. Accessory may kickback over your hand.

c) Do not position your body in line with the rotating wheel. Kickback will propel the tool in direction opposite to the wheel's movement at the point of snagging.

d) Use special care when working corners, sharp edges etc. Avoid bouncing and snagging the accessory. Corners, sharp edges or bouncing have a tendency to snag the rotating accessory and cause loss of control or kickback.

e) Do not attach a saw chain, woodcarving blade, segmented diamond wheel with a peripheral gap greater than 10 mm or toothed saw blade. Such blades create frequent kickback and loss of control.

f) Do not "jam" the wheel or apply excessive pressure. Do not attempt to make an excessive depth of cut. Overstressing the wheel increases the loading and susceptibility to twisting or binding of the wheel in the cut and the possibility of kickback or wheel breakage.

g) When wheel is binding or when interrupting a cut for any reason, switch off the power tool and hold the power tool motionless until the wheel comes to a complete stop. Never attempt to remove the wheel from the cut while the wheel is in motion otherwise kickback may occur. Investigate and take corrective action to eliminate the cause of wheel binding.

h) Do not restart the cutting operation in the workpiece. Let the wheel reach full speed and carefully re-enter the cut. The wheel may bind, walk up or kickback if the power tool is restarted in the workpiece.

i) Support panels or any oversized workpiece to minimize the risk of wheel pinching and kickback. Large workpieces tend to sag under their own weight. Supports must be placed under the workpiece near the line of cut and near the edge of the workpiece on both sides of the wheel.

j) Use extra caution when making a "pocket cut" into existing walls or other blind areas. The protruding wheel may cut gas or water pipes, electrical wiring or objects that can cause kickback.

WALL CHASER & DUST EXTRACTOR TOOL SYSTEM

Use only dust extractors for dust class M with the wall chaser. Dust capture and separation may not be as good with other combinations.

Observe the instructions for operating, maintaining and cleaning the dust extractor, including the filters. Empty the dust container immediately when it becomes full.

Use only the designated suction hose. Do not modify the suction hose. If masonry chunks enter the suction hose, stop work and clear the suction hose immediately. Avoid kinking the suction hose.

Clean and exchange filters regularly. Do not remove any filters or filter components.

Select wall chasers and cutting discs to suit the substrate material. Various types of cutting disc are available for different substrates.

Use only diamond-tipped cutting discs. Segmented diamond discs may only be used if they have negative rake and the gap between segments is no wider than 10 mm.

Replace or resharpen cutting discs promptly whenever necessary. When cutting performance decreases, check whether the cutting discs are worn and need to be replaced or resharpened.

Start and continue grooves as described in the operating instructions.

WORKPLACE

Ensure compliance with the general requirements for construction work sites (provide adequate lighting, avoid fall hazards, etc.). Follow safety instructions.

Ensure good ventilation.

Keep the work area clear and unobstructed. With relatively long grooves, the dust extractor must be able to move freely with the chaser and/or travel directly after it.

WORK ORGANIZATION

Use hearing protection, eye protection, respiratory protection and (if necessary) gloves. At minimum, use a class FFP2 half-face particulate mask for respiratory protection.

Use a dust extractor to keep the workplace clean. To avoid stirring up dust, do not sweep up dust deposits.

TRANSPORT, HANDLING AND STORAGE

Diamond cutting discs must be handled and transported with care. Use the original packaging if possible, or use other suitable packaging.

Store the discs in a dry location where they are not exposed to mechanical damage.

Protect cutting discs against shock, impact and harmful environmental factors.

MAINS CONNECTION

⧈ Connect only to single-phase a.c. current and only to the system voltage indicated on the rating plate. It is also possible to connect to sockets without an earthing contact as the design conforms to safety class II.

SPECIFIED CONDITIONS OF USE

The wall-chaser machine cuts slots for cables and pipes (masonry grooves) in any kind of brickwork with two diamond cutting discs running parallel to each other.

Do not use this product in any other way as stated for normal use.

Appliances used at many different locations including wet room and open air must be connected via a residual current device (FI, RCD, PRCD) of 30mA or less.

EC-DECLARATION OF CONFORMITY

We declare as the manufacturer under our sole responsibility that the product described under “Technical Data” fulfills all the relevant regulations and the directives 2011/65/EU (RoHS), 2014/30/EU, 2006/42/EC, and the following harmonized standards have been used:

EN 60745-1:2009+A11:2010
EN 60745-2-22:2011+A11:2013
EN 55014-1:2017+A11:2020
EN 55014-2:2015
EN 61000-3-2:2014
EN 61000-3-3:2013
EN IEC 63000:2018

Winnenden, 2021-01-20



Alexander Krug
Managing Director

CE

Authorized to compile the technical file.

Techtronic Industries GmbH
Max-Eyth-Straße 10
71364 Winnenden
Germany

GB-DECLARATION OF CONFORMITY

We declare as the manufacturer under our sole responsibility that the product described under “Technical Data” fulfills all the relevant provisions of the following Regulations S.I. 2008/1597 (as amended), S.I. 2016/1091 (as amended), S.I. 2012/3032 (as amended) and that the following designated standards have been used:

BS EN 60745-1:2009+A11:2010
BS EN 60745-2-22:2011+A11:2013
BS EN 55014-1:2017+A11:2020
BS EN 55014-2:2015
BS EN 61000-3-2:2014
BS EN 61000-3-3:2013
BS EN IEC 63000:2018

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Alexander Krug
Managing Director

Authorized to compile the technical file.

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Germany

ADVICE FOR OPERATION

The machine switches off automatically if the motor is overloaded. Allow it to cool, press the overload button and restart the machine. If the overload protection switches it off frequently, reduce the cutting pressure or depth of cut.

The infinitely variable cutting width setting has the advantage that, if the groove width is set correctly, pipes etc. can be fitted precisely into the groove and it is not necessary to secure them with nails etc. to prevent them from falling out.

Sharpen blunt diamond cutting blades (can be recognised by sparks flying while cutting) by making several cuts into calcareous sandstone or a special sharpening stone.

The cutting discs get very hot when in use. Do not touch them before they have cooled down.

MAINTENANCE

The ventilation slots of the machine must be kept clear at all times.

Use only Milwaukee accessories and spare parts. Should components need to be exchanged which have not been described, please contact one of our Milwaukee service agents (see our list of guarantee/service addresses).

If needed, an exploded view of the tool can be ordered. Please state the machine type printed as well as the six-digit No. on the label and order the drawing at your local service agents or directly at: Techtronic Industries GmbH, Max-Eyth-Straße 10, 71364 Winnenden, Germany.

SYMBOLS



CAUTION! WARNING! DANGER!



Always disconnect the plug from the socket before carrying out any work on the machine.



Please read the instructions carefully before starting the machine.



Always wear goggles when using the machine.



Wear ear protectors!



Use an FFP2 particulate respirator as the minimum amount of protection.



Wear gloves!



Accessory - Not included in standard equipment, available as an accessory.



Do not dispose of electric tools together with household waste material.
Electric tools and electronic equipment that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility. Check with your local authority or retailer for recycling advice and collection point.



Class II tool, tool in which protection against electric shock does not rely on basic insulation only, but in which additional safety precautions, such as double insulation or reinforced insulation, are provided.
There being no provision for protective earthing or reliance upon installation conditions.



European Conformity Mark



British Confomity Mark



Regulatory Compliance Mark (RCM). Product meets applicable regulatory requirements.



Ukraine Conformity Mark



EurAsian Conformity Mark

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