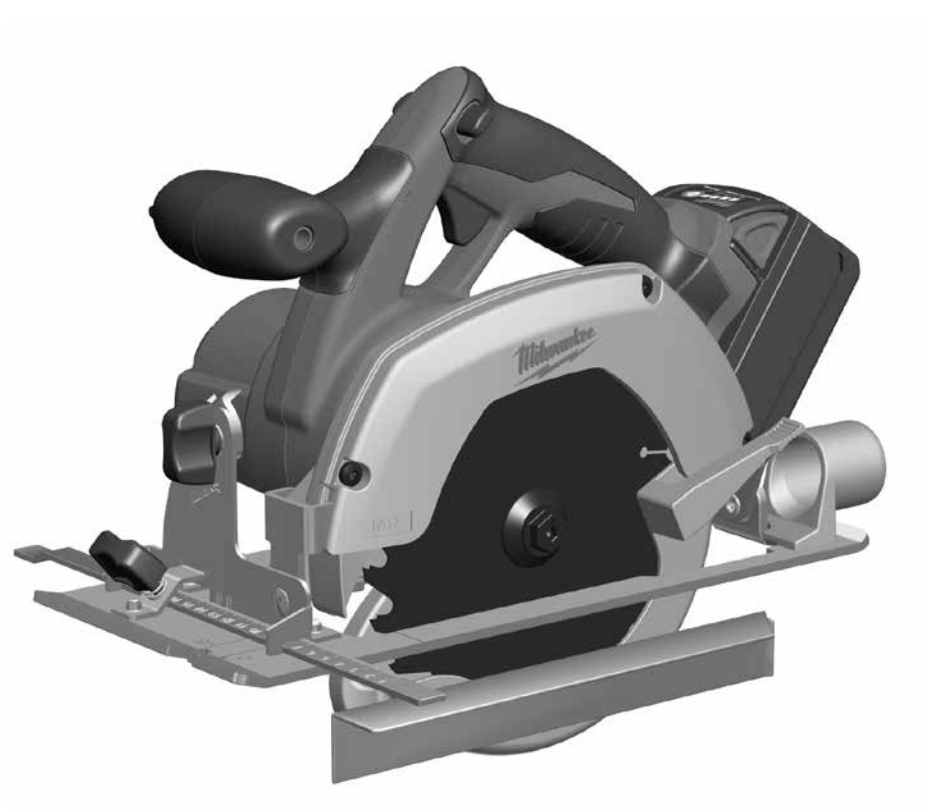
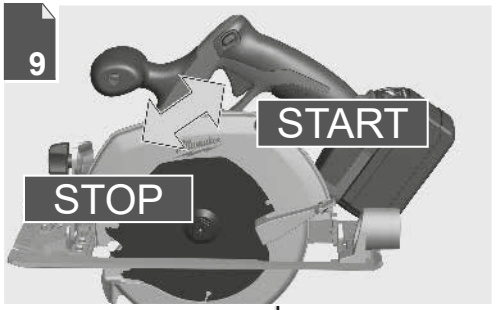
Nothing but **HEAVY DUTY.®**



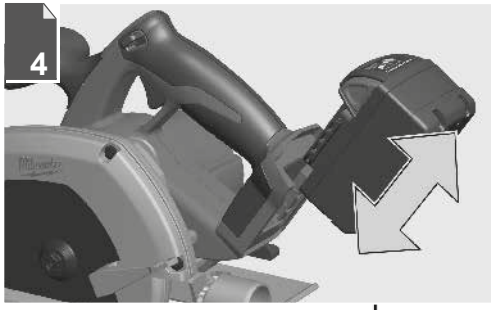
HD18 CS

Original instructions

9



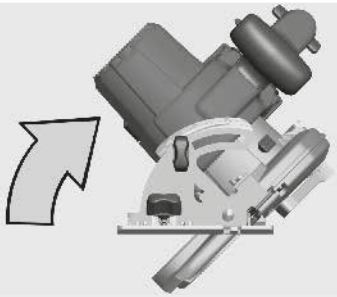
4

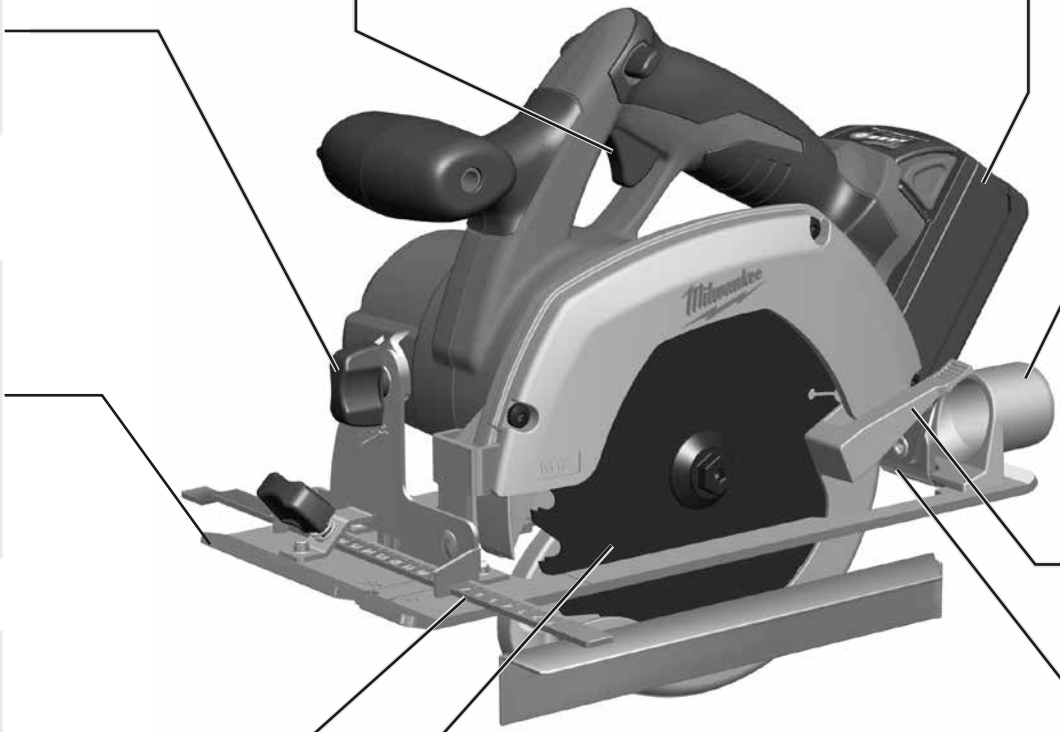


15

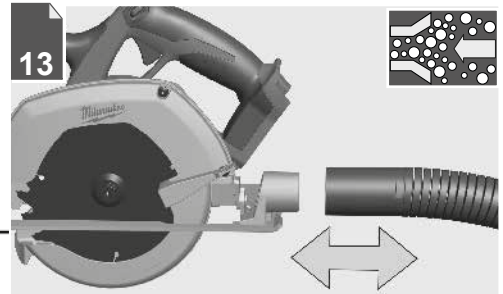


11

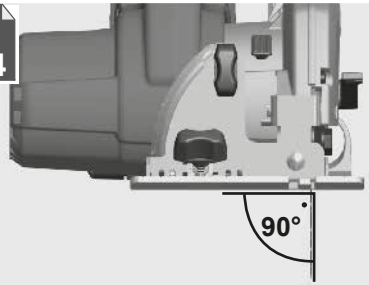




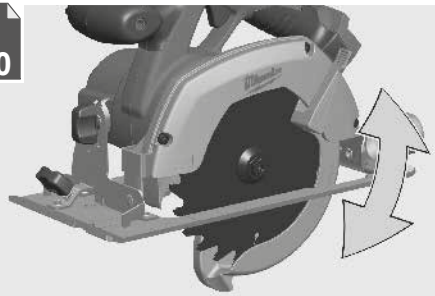
13



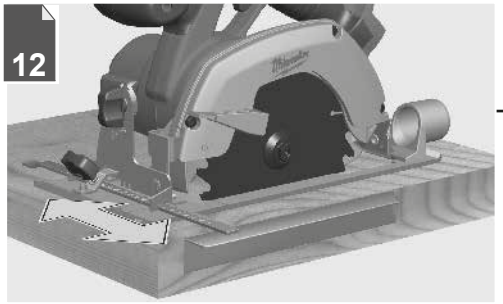
14



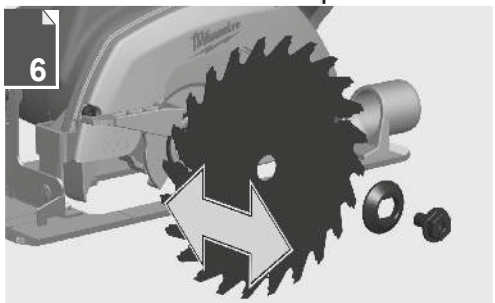
10



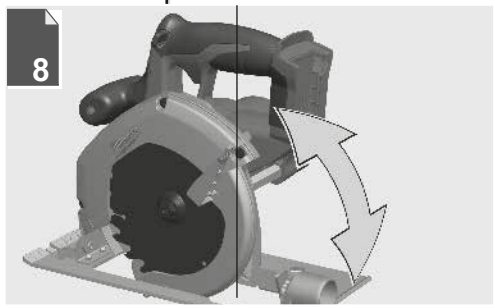
12



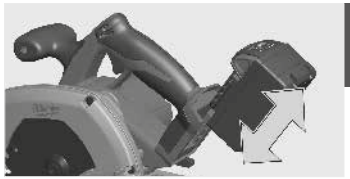
6



8

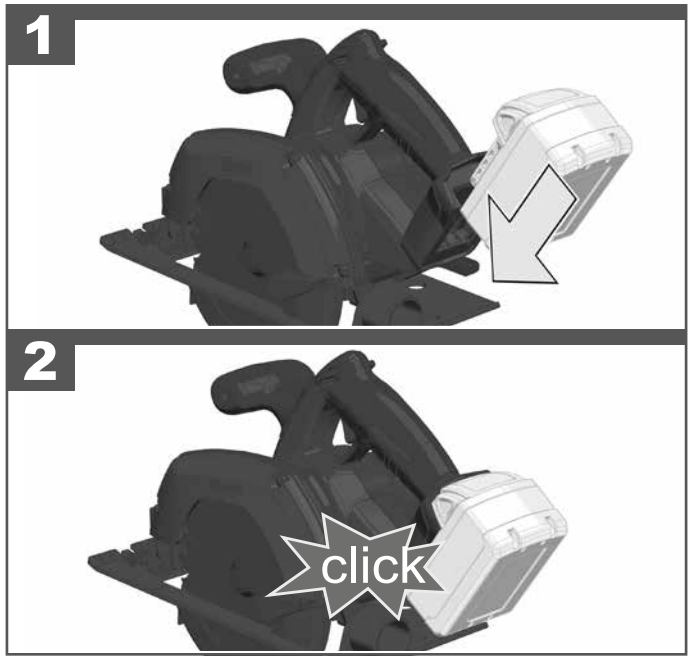


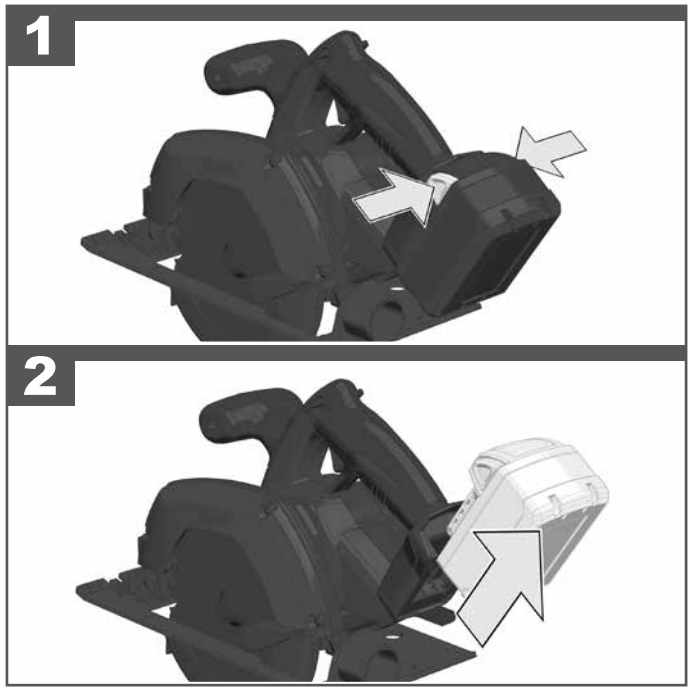
20 Text section with Technical Data, important Safety and Working Hints and description of Symbols

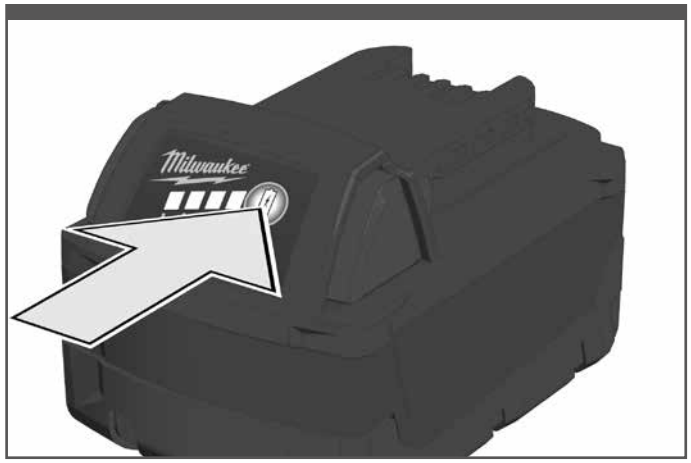


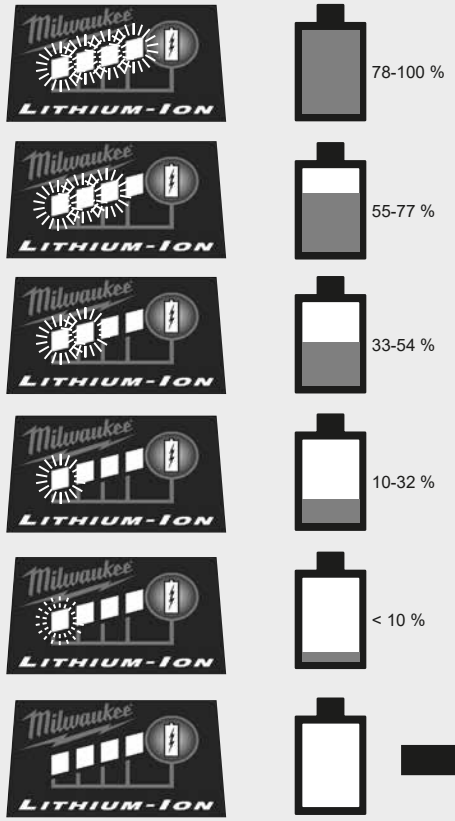


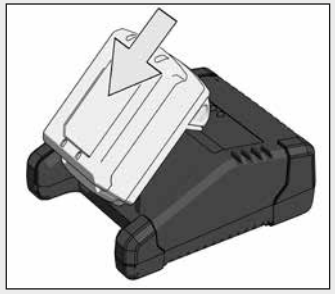
Remove the battery pack before starting any work on the machine.

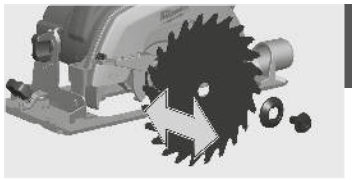


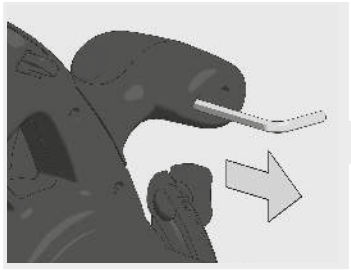




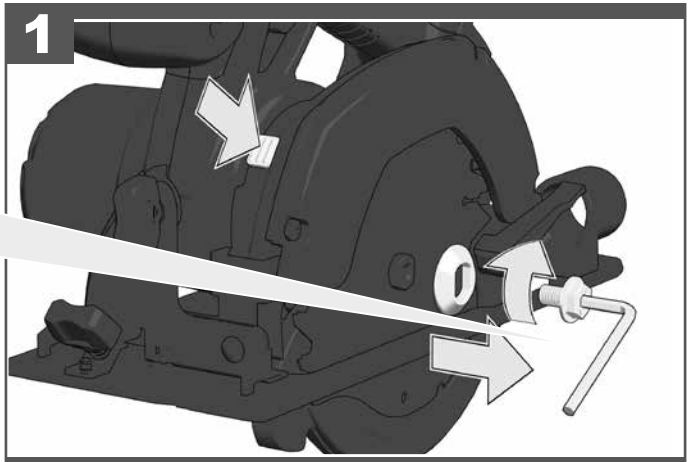




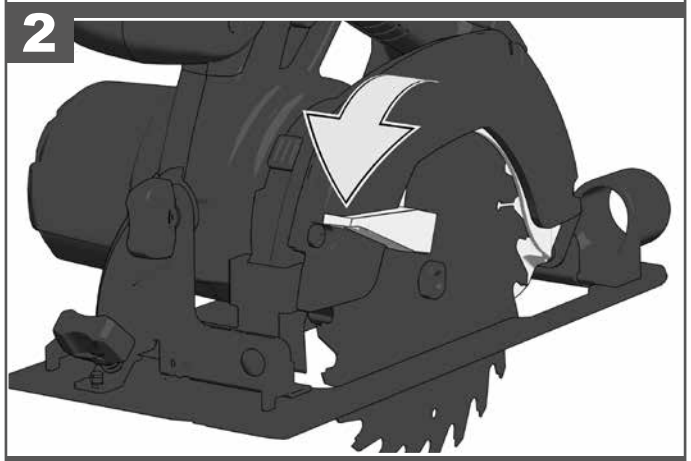




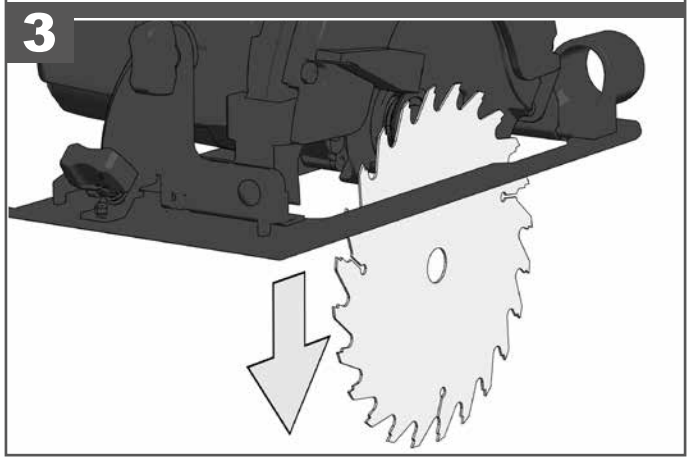
1

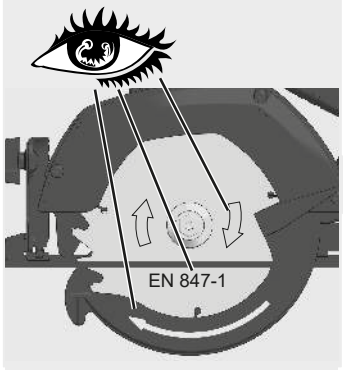


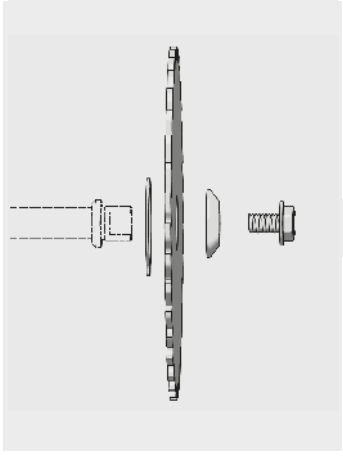
2



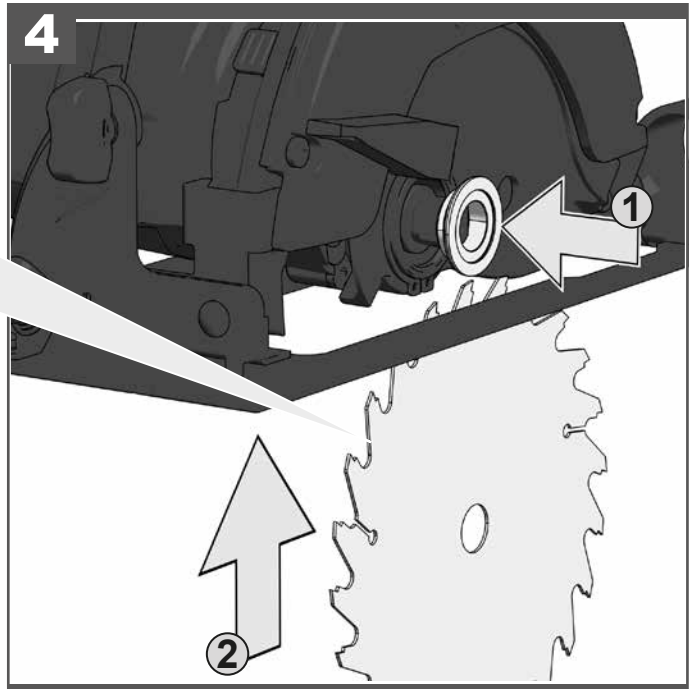
3



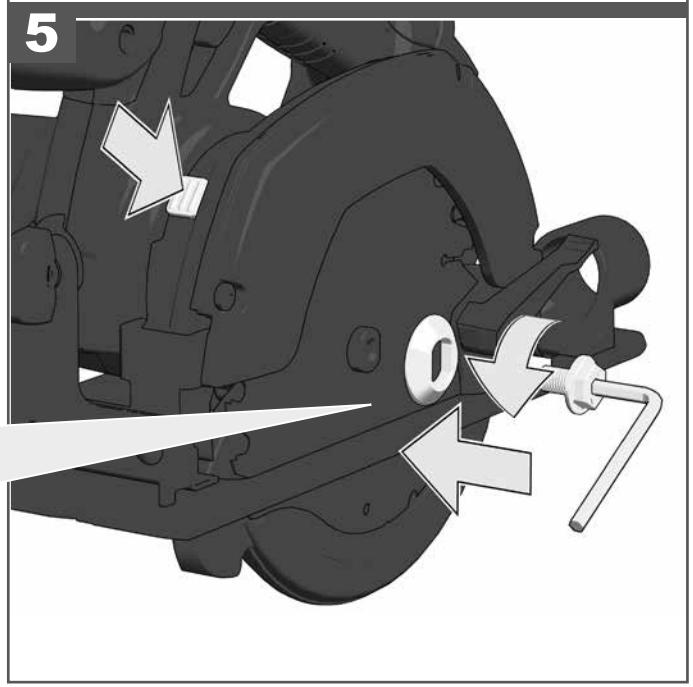


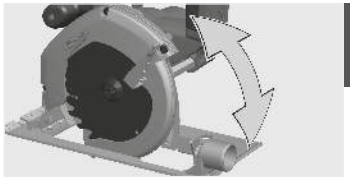


4

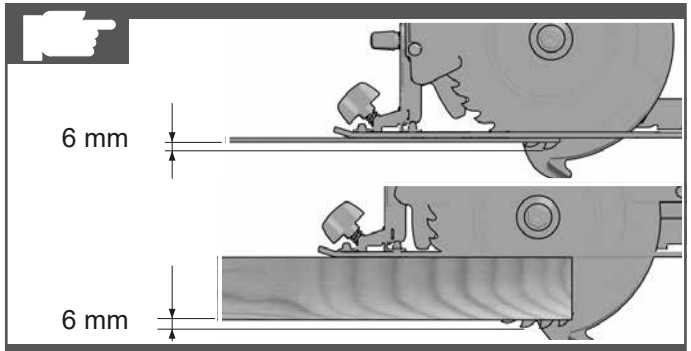


5

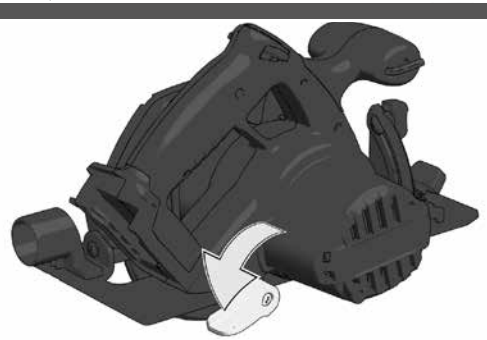




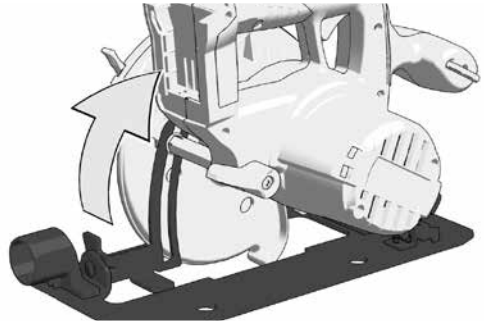
Adjust the cutting depth to the thickness of the workpiece. Less than a full tooth of the blade teeth should be visible below the workpiece.



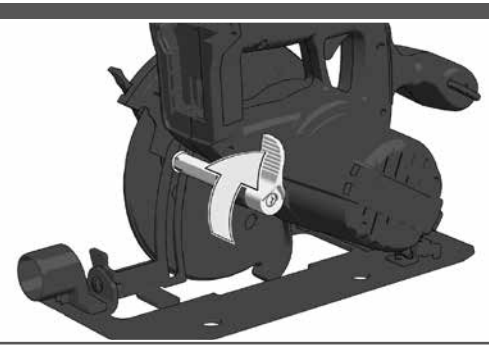
1

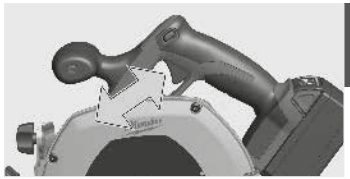


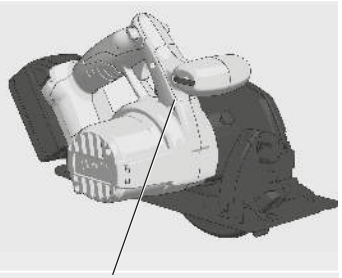
2



3



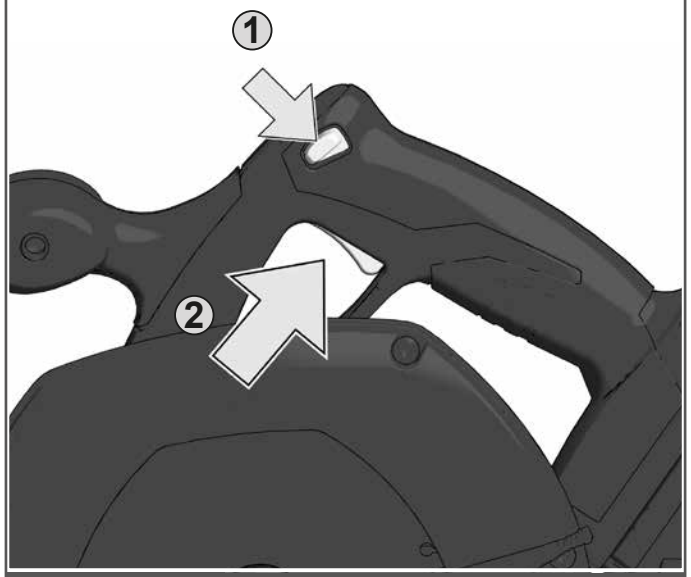




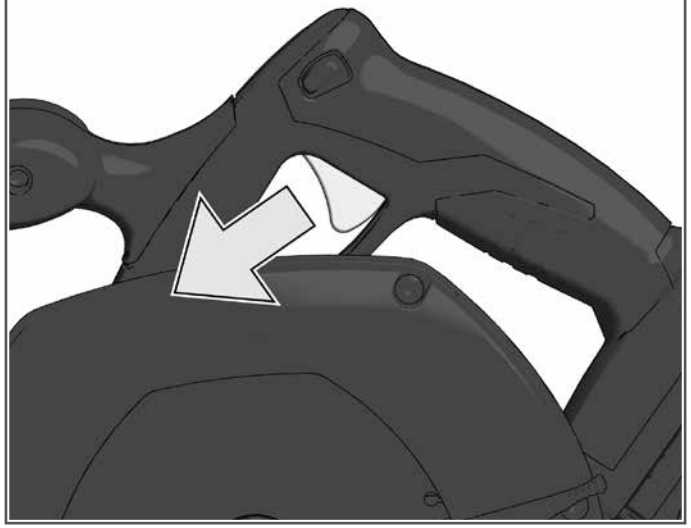
Insulated gripping surface

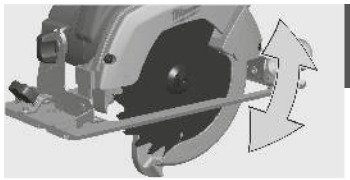
For safety reasons this power tool is fitted with a switch lock and the On-/Off switch cannot be locked in the "On" position.

START

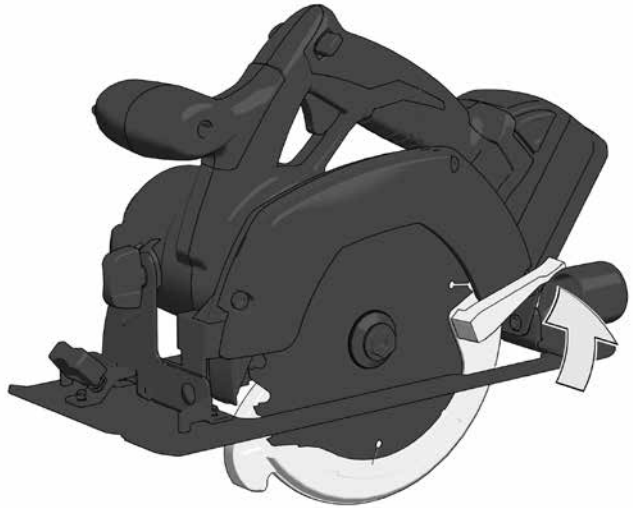


STOP



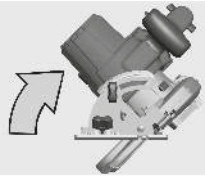


1



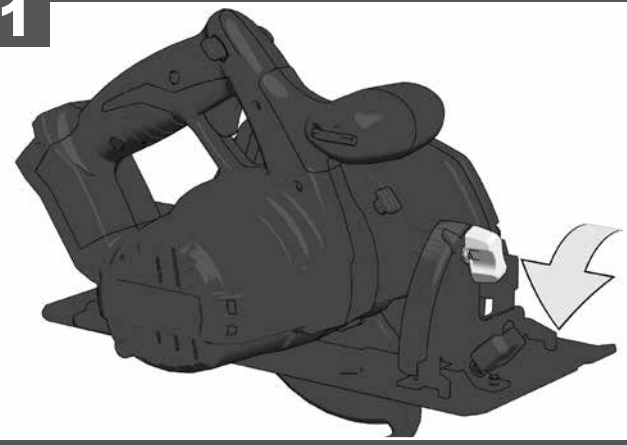
2







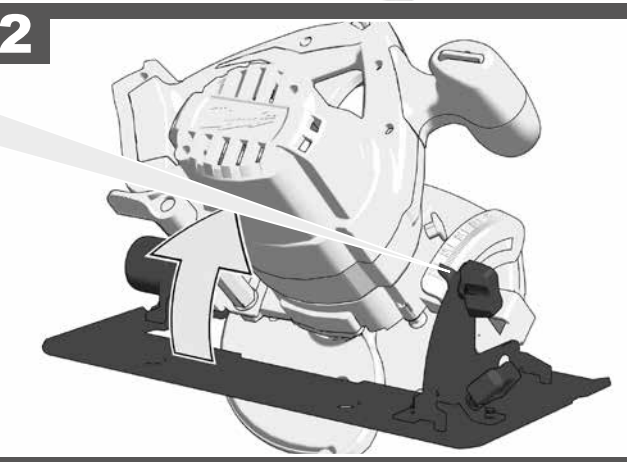
1



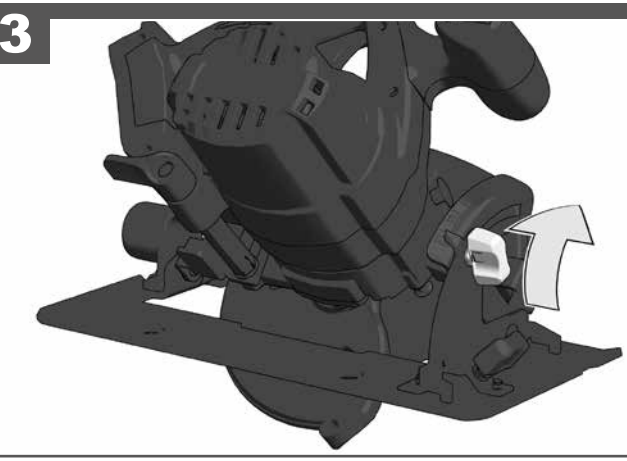


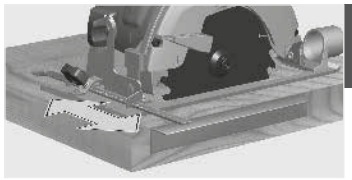
0° ... 45°

2



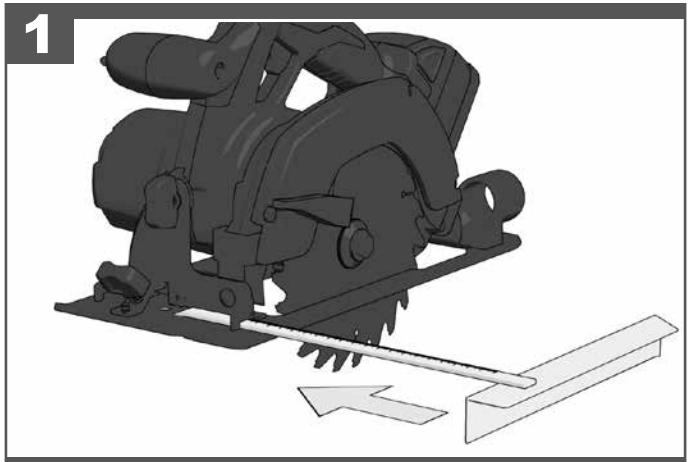
3

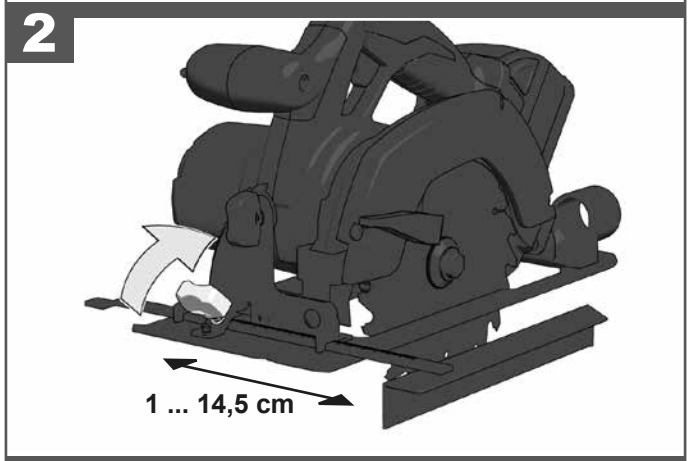


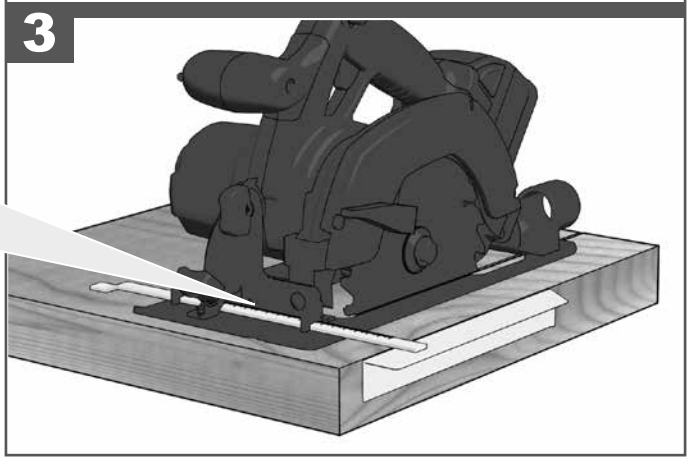


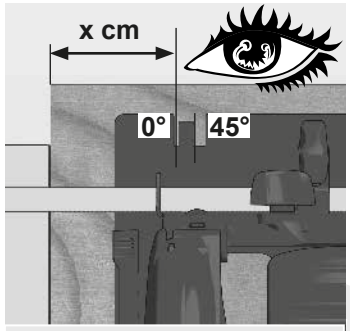
Carry out a test cut

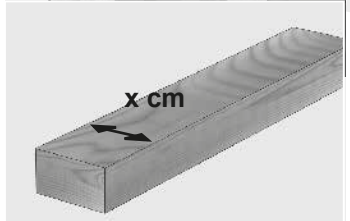


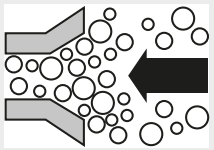




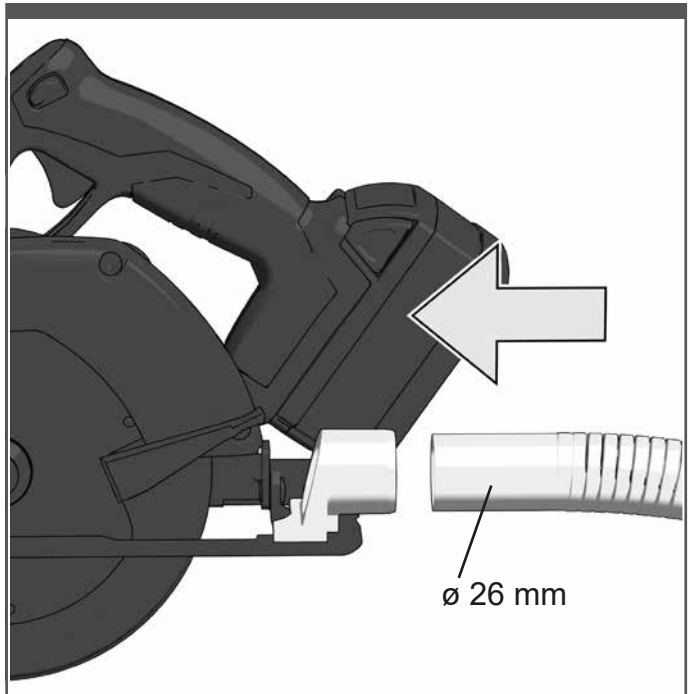


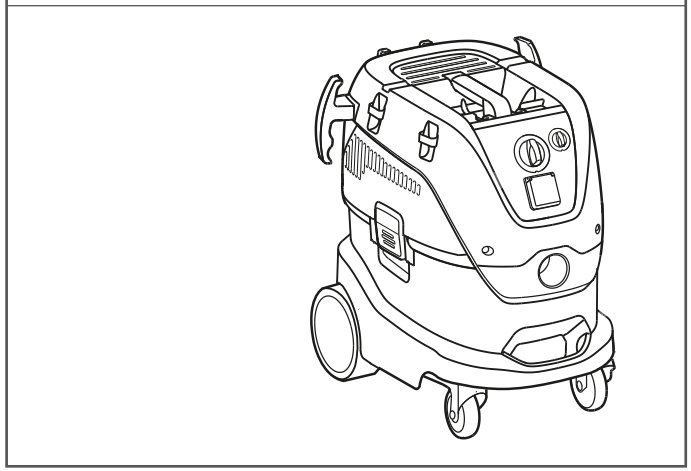




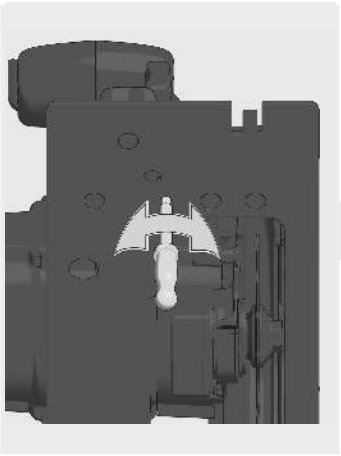


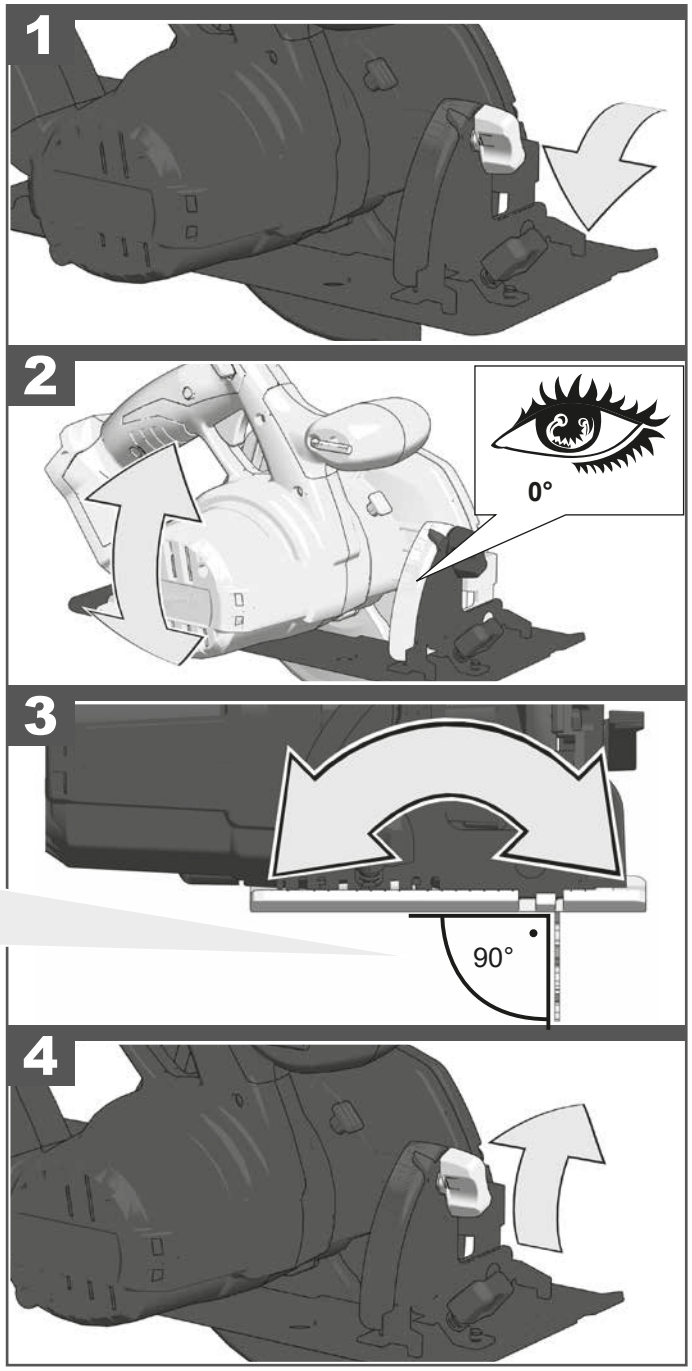
Accessory



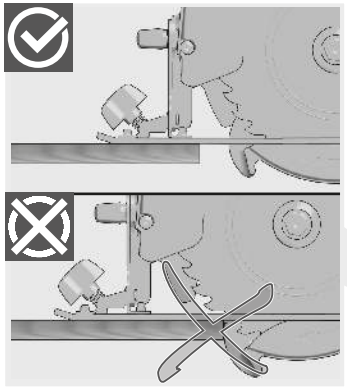


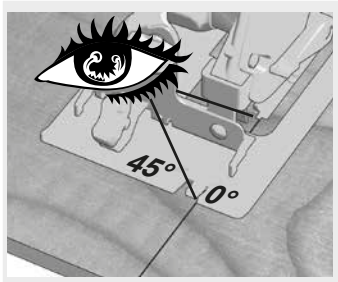
If a correction of the 90° angle of the guide-plate to the saw blade is necessary, use the correction screw.

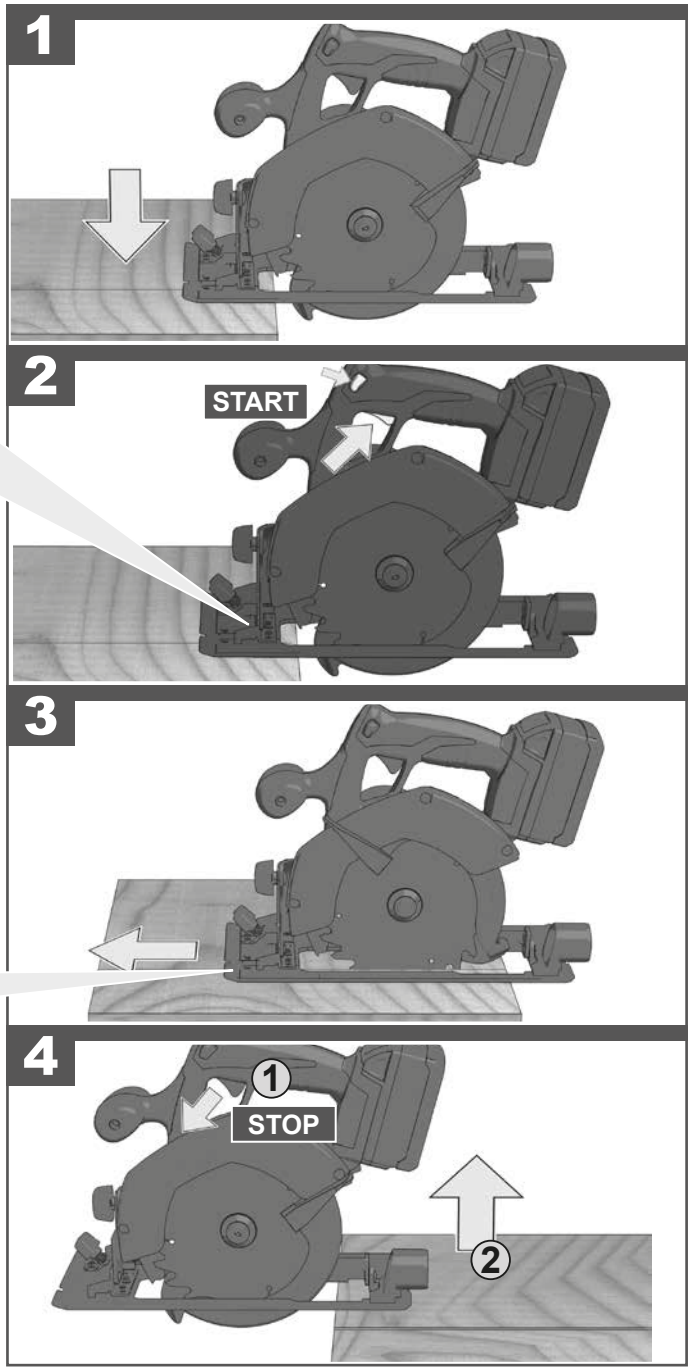




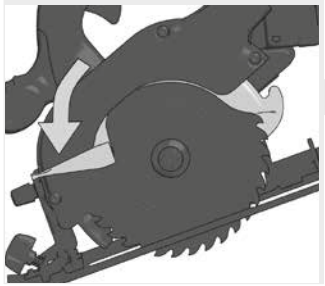
TIP

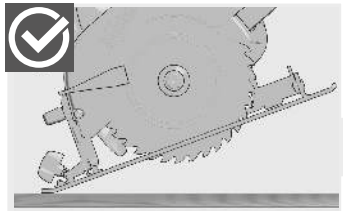


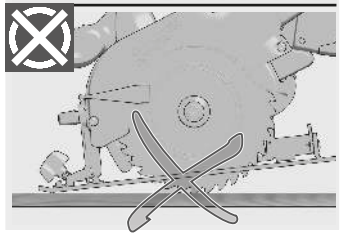




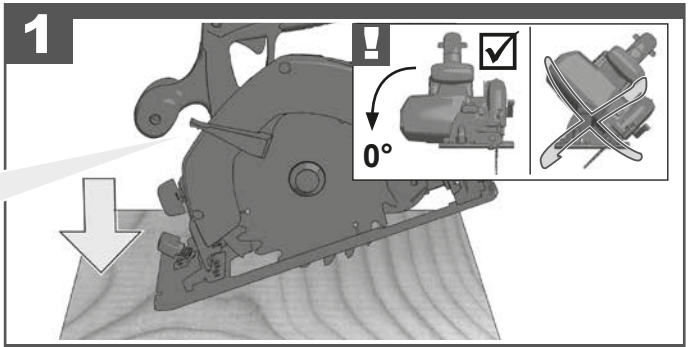
TIP



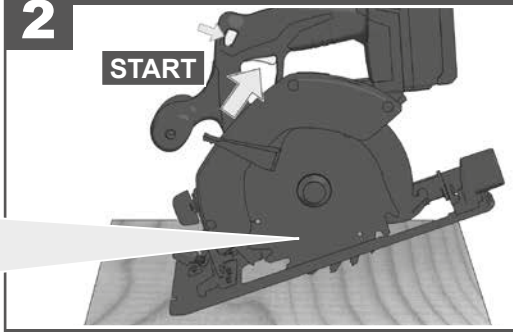




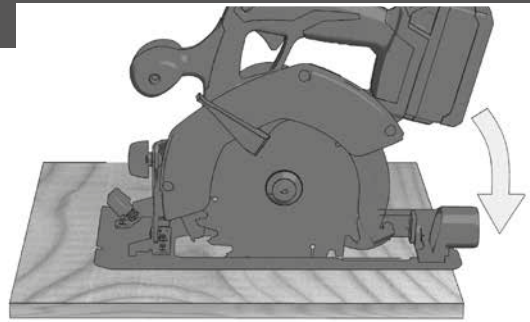
1



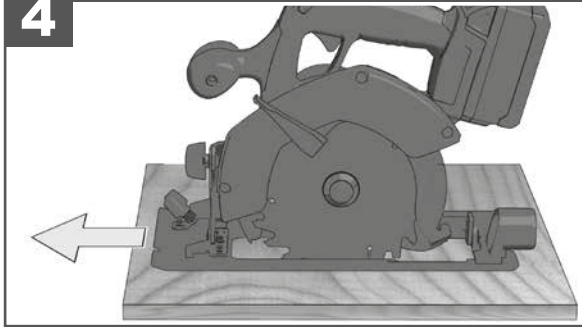
2



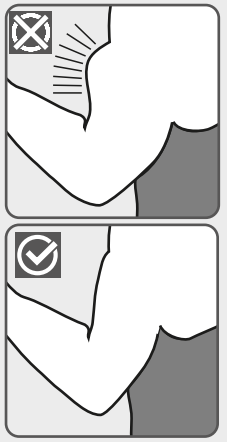
3

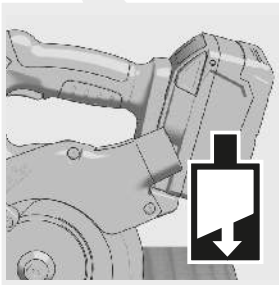


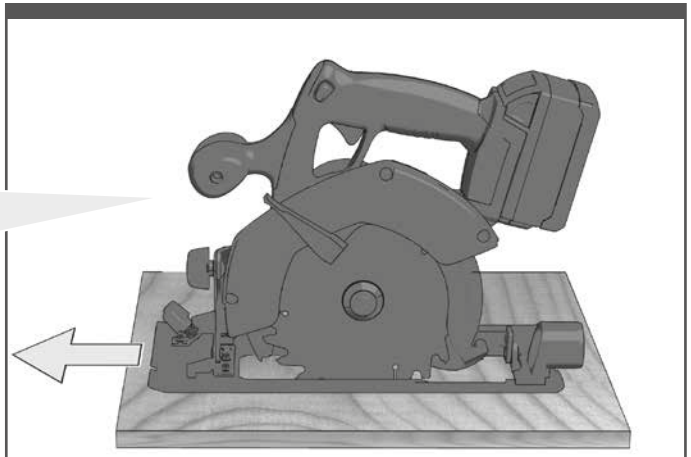
4

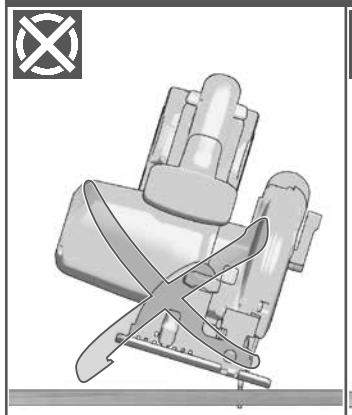


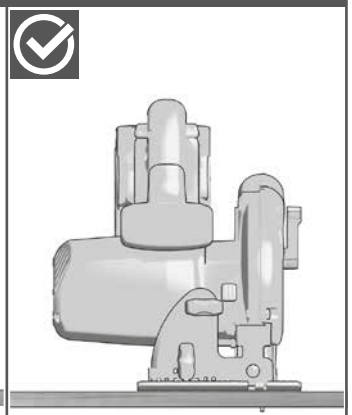
TIP

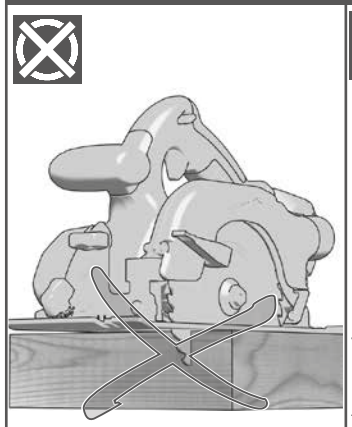


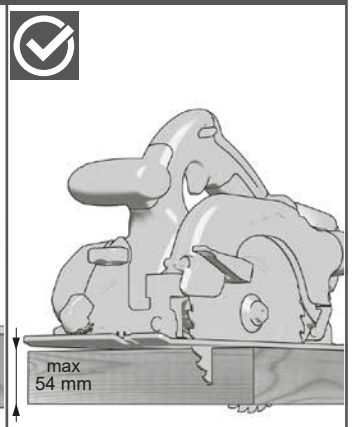


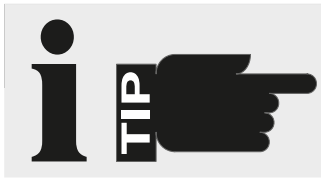




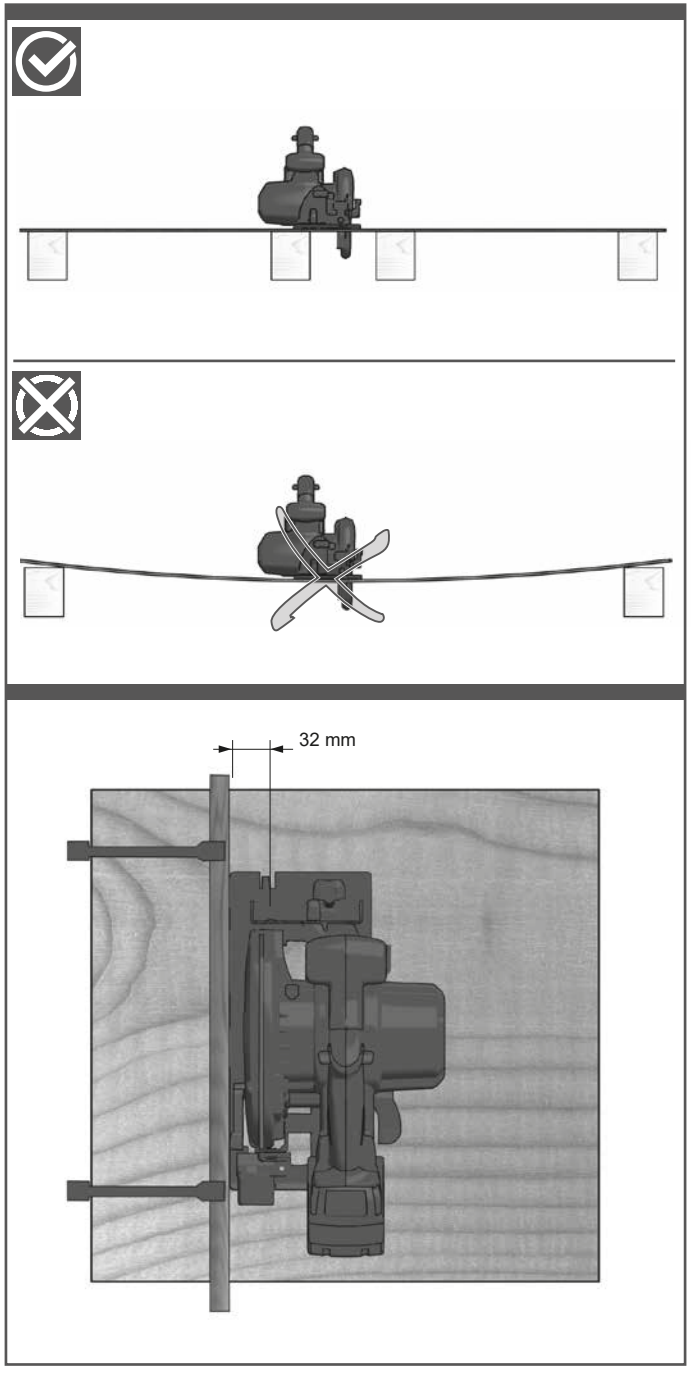







TIP




32 mm

TECHNICAL DATA CORDLESS CIRCULAR SAW HD 18 CS

Production code	4316 31 05... ...000001-999999
No-load speed	3500 /min
Saw blade dia. x hole dia	165 x 15,87 mm
Saw blade thickness	1,6 mm
Blade teeth	24
Cutting depth at 90°.	54 mm
Cutting depth at 45°.	39 mm
Battery voltage	18 V
Weight according EPTA-Procedure 01/2014 (1.5 Ah)	3,6 kg
Weight according EPTA-Procedure 01/2014 (3.0 Ah)	3,8 kg
Recommended ambient operating temperature	-18°C ... +50 °C
Recommended battery types	M18B...M18HB...
Recommended charger	M12-18 C...M1418 C6

Noise/vibration information
Measured values determined according to EN 62841.
Typically, the A-weighted noise levels of the tool are:

Sound pressure level (Uncertainty K=3dB(A))	83 dB (A)
Sound power level (Uncertainty K=3dB(A))	94 dB (A)

Wear ear protectors!

Total vibration values (vector sum in the three axes) determined according to EN 62841.

Vibration emission value a_h	< 2,5 m/s²
Uncertainty K	1,5 m/s²

WARNING
The vibration and noise emission level given in this information sheet has been measured in accordance with a standardized test given in EN 62841 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration and noise emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration and noise emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration and noise should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration and/or noise such as: maintain the tool and the accessories, keep the hands warm, organization of work patterns.

⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
Save all warnings and instructions for future reference.

⚠ CIRCULAR SAW SAFETY WARNINGS

Cutting procederes

⚠ Danger: Keep hands away from cutting area and the blade. Keep your second hand on auxiliary handle, or motor housing. If both hands are holding the saw, they cannot be cut by the blade.

Do not reach underneath the workpiece. The guard cannot protect you from the blade below the workpiece.

Adjust the cutting depth to the thickness of the workpiece. Less than a full tooth of the blade teeth should be visible below the workpiece.

Never hold piece being cut in your hands or across your leg. Secure the workpiece to a stable platform. It is important to support the work properly to minimize body exposure, blade binding, or loss of control.

Hold the power tool by insulated gripping surfaces, only when performing an operation where the cutting tool may contact hidden wiring. Cutting accessory contacting a „live“ wire may make exposed metal parts of the power tool „live“ and could give the operator an electric shock.

When ripping always use a rip fence or straight edge guide. This improves the accuracy of cut and reduces the chance of blade binding.

Always use blades with correct size and shape (diamond versus round) of arbour holes. Blades that do not match the mounting hardware of the saw will run eccentrically, causing loss of control.

Never use damaged or incorrect blade washers or bolt. The blade washers and bolt were specially designed for your saw, for optimum performance and safety of operation.

Kickback causes and related warnings:

- kickback is a sudden reaction to a pinched, bound or misaligned saw blade, causing an uncontrolled saw to lift up and out of the workpiece toward the operator;

- when the blade is pinched or bound tightly by the kerf closing down, the blade stalls and the motor reaction drives the unit rapidly back toward the operator;

- if the blade becomes twisted or misaligned in the cut, the teeth at the back edge of the blade can dig into the top surface of the wood causing the blade to climb out of the kerf and jump back toward the operator.

Kickback is the result of saw misuse and/or incorrect operating procedures or conditions and can be avoided by taking proper precautions as given below.

Maintain a firm grip with both hands on the saw and position your arms to resist kickback forces. Position your body to either side of the blade, but not in line with the blade. Kickback could cause the saw to jump backwards, but kickback forces can be controlled by the operator, if proper precautions are taken.

When blade is binding, or when interrupting a cut for any reason, release the trigger and hold the saw motionless in the material until the blade comes to a complete stop. Never attempt to remove the saw from the work or pull the saw backward while the blade is in motion or kickback may occur. Investigate and take corrective actions to eliminate the cause of blade binding.

When restarting a saw in the workpiece, centre the saw blade in the kerf and check that saw teeth are not engaged into the material. If saw blade is binding, it may walk up or kickback from the workpiece as the saw is restarted.

Support large panels to minimise the risk of blade pinching and kickback. Large panels tend to sag under their own weight. Supports must be placed under the panel on both sides, near the line of cut and near the edge of the panel.

Do not use dull or damaged blades. Unsharpened or improperly set blades produce narrow kerf causing excessive friction, blade binding and kickback.

Blade depth and bevel adjusting locking levers must be tight and secure before making cut. If blade adjustment shifts while cutting, it may cause binding and kickback.

Use extra caution when sawing into existing walls or other blind areas. The protruding blade may cut objects that can cause kickback.

Lower guard function

Check lower guard for proper closing before each use. Do not operate the saw if lower guard does not move freely and close instantly. Never clamp or tie the lower guard into the open position. If saw is accidentally dropped, lower guard may be bent. Raise the lower guard with the retracting handle and make sure it moves freely and does not touch the blade or any other part, in all angles and depths of cut.

Check the operation of the lower guard spring. If the guard and the spring are not operating properly, they must be serviced before use. Lower guard may operate sluggishly due to damaged parts, gummy deposits, or a build-up of debris.

Lower guard may be retracted manually only for special cuts such as “plunge cuts” and “compound cuts.” Raise lower guard by retracting handle and as soon as blade enters the material, the lower guard must be released. For all other sawing, the lower guard should operate automatically.

Always observe that the lower guard is covering the blade before placing saw down on bench or floor. An unprotected, coasting blade will cause the saw to walk backwards, cutting whatever is in its path. Be aware of the time it takes for the blade to stop after switch is released.

ADDITIONAL SAFETY AND WORKING INSTRUCTIONS

Wear ear protectors. Exposure to noise can cause hearing loss.

Use protective equipment. Always wear safety glasses when working with the machine. The use of protective clothing is recommended, such as dust mask, protective gloves, sturdy non-slip footwear, helmet and ear defenders.

The dust produced when using this tool may be harmful to health. Do not inhale the dust. Use a dust absorption system and wear a suitable dust protection mask. Remove deposited dust thoroughly, e.g. with a vacuum cleaner.

Do not use saw blades not corresponding to the key data given in these instructions for use.

It is necessary to select a saw blade which is suitable for the material being cut.

Use only woodworking blades specified in this manual, which comply with EN 847-1.

The rated speed of the accessory must be at least equal to the maximum speed marked on the power tool.
Accessories running faster than their rated speed can break and fly apart.

Do not use abrasion disks in this machine!

Do not fix the on/off switch in the „on“ position when using the saw hand-held.

Remove the battery pack before starting any work on the machine.

Do not dispose of used battery packs in the household refuse or by burning them. Milwaukee Distributors offer to retrieve old batteries to protect our environment.

Do not store the battery pack together with metal objects (short circuit risk).

Use only System M18 chargers for charging System M18 battery packs. Do not use battery packs from other systems.

Never break open battery packs and chargers and store only in dry rooms. Keep dry at all times.

Battery acid may leak from damaged batteries under extreme load or extreme temperatures. In case of contact with battery acid wash it off immediately with soap and water. In case of eye contact rinse thoroughly for at least 10 minutes and immediately seek medical attention.

Warning! To reduce the risk of fire, personal injury, and product damage due to a short circuit, never immerse your tool, battery pack or charger in fluid or allow a fluid to flow inside them. Corrosive or conductive fluids, such as seawater, certain industrial chemicals, and bleach or bleach containing products, etc., can cause a short circuit.

WORKING INSTRUCTIONS

Adapt the feed speed to avoid overheating the blade tips.

SPECIFIED CONDITIONS OF USE

This electronic circular saw can cut lengthways and mitre accurately in wood.

Do not use this product in any other way as stated for normal use.

ELECTRIC BRAKE

The electric brake engages when the trigger is released, causing the blade to stop and allowing you to proceed with your work. Generally, the saw blade stops within two seconds. However, there may be a delay between the time you release the trigger and when the brake engages. Occasionally the brake may miss completely. If the brake misses frequently, the saw needs servicing by an authorized Milwaukee service facility.

You must always wait for the blade to stop completely before removing the saw from the workpiece.

EC-DECLARATION OF CONFORMITY

We declare under our sole responsibility that the product described under “Technical Data” fulfills all the relevant regulations and the directives 2011/65/EU (RoHS), 2014/30/EU, 2006/42/EC, and the following harmonized standards have been used:

EN 62841-1:2015
EN 62841-2-5:2014
EN 55014-1:2017+A11:2020
EN 55014-2:2015
EN IEC 63000:2018

Winnenden, 2020-10-21

Alexander Krug
Managing Director

CE

Authorized to compile the technical file.

Techtronic Industries GmbH
Max-Eyth-Straße 10
71364 Winnenden
Germany

GB-DECLARATION OF CONFORMITY

We declare as the manufacturer under our sole responsibility that the product described under “Technical Data” fulfills all the relevant provisions of the following Regulations S.I. 2008/1597 (as amended), S.I. 2016/1091 (as amended), S.I. 2012/3032 (as amended) and that the following designated standards have been used:

BS EN 62841-1:2015
BS EN 62841-2-5:2014
BS EN 55014-1:2017+A11:2020
BS EN 55014-2:2015
BS EN IEC 63000:2018

Winnenden, 2020-10-21 -

Alexander Krug
Managing Director

Authorized to compile the technical file.

Techtronic Industries GmbH
Max-Eyth-Straße 10
71364 Winnenden
Germany

BATTERIES

Battery packs which have not been used for some time should be recharged before use.

Temperatures in excess of 50°C (122°F) reduce the performance of the battery pack. Avoid extended exposure to heat or sunshine (risk of overheating).

The contacts of chargers and battery packs must be kept clean.

For an optimum life-time, the battery packs have to be fully charged, after used.

To obtain the longest possible battery life remove the battery pack from the charger once it is fully charged.

For battery pack storage longer than 30 days:
Store the battery pack where the temperature is below 27°C and away from moisture
Store the battery packs in a 30% - 50% charged condition
Every six months of storage, charge the pack as normal.

BATTERY PACK PROTECTION

In extremely high torque, binding, stalling and short circuit situations that cause high current draw, the tool will vibrate for about 2 seconds and then the tool will turn OFF.
To reset, release the trigger.
Under extreme circumstances, the internal temperatur of the battery could become to high. If this happens, the battery will shut down.
Place the battery on the charger to charge and reset it.

TRANSPORTING LITHIUM BATTERIES

Lithium-ion batteries are subject to the Dangerous Goods Legislation requirements.

Transportation of those batteries has to be done in accordance with local, national and international provisions and regulations.

- The user can transport the batteries by road without further requirements.
- Commercial transport of Lithium-Ion batteries by third parties is subject to Dangerous Goods regulations. Transport preparation and transport are exclusively to be carried out by appropriately trained persons and the process has to be accompanied by corresponding experts.

When transporting batteries:

- Ensure that battery contact terminals are protected and insulated to prevent short circuit.
- Ensure that battery pack is secured against movement within packaging.
- Do not transport batteries that are cracked or leak.

Check with forwarding company for further advice

MAINTENANCE

The ventilation slots of the machine must be kept clear at all times.

Be sure to disconnect the tool from the power supply before attaching or removing the saw blade.

Clean tool and guarding system with dry cloth. Certain cleaning agents and solvents are harmful to plastics and other insulated parts. Keep the apparatus handle clean, dry and free of spilt oil or grease. Check the function of guards. Regular maintenance and cleaning provide for a long service life and safe handling.

Remove dust regularly. Remove the sawdust which has accummulated inside the saw in order to avoid the risk of fire.

Use only Milwaukee accessories and Milwaukee spare parts. Should components need to be replaced which have not been described, please contact one of our Milwaukee service agents (see our list of guarantee/service addresses).

If needed, an exploded view of the tool can be ordered. Please state the machine type printed as well as the six-digit No. on the label and order the drawing at your local service agents or directly at: Techtronic Industries GmbH, Max-Eyth-Straße 10, 71364 Winnenden, Germany.

SYMBOLS

	CAUTION! WARNING! DANGER!
	Remove the battery pack before starting any work on the machine.
	Please read the instructions carefully before starting the machine.
	Wear gloves!
	Wear ear protectors!
	Always wear goggles when using the machine.
	Wear a suitable dust protection mask.
	Accessory - Not included in standard equipment, available as an accessory.
	Do not dispose electric tools, batteries/ rechargeable batteries together with household waste material. Electric tools and batteries that have reached the end of their life must be collected separately and returned to an environmentally compatible recycling facility. Check with your local authority or retailer for recycling advice and collection point.
n_0	No-load speed
V	Volts
⎓	Direct current
	Rotation direction
	European Conformity Mark
	British Confomity Mark
	Ukraine Conformity Mark
	EurAsian Conformity Mark

Copyright 2020

Techtronic Industries GmbH
Max-Eyth-Str. 10
71364 Winnenden
Germany
+49 (0) 7195-12-0
www.milwaukeetool.eu

Techtronic Industries (UK) Ltd
Fieldhouse Lane
Marlow Bucks SL7 1HZ
UK

(12.20)
4100 2890 41